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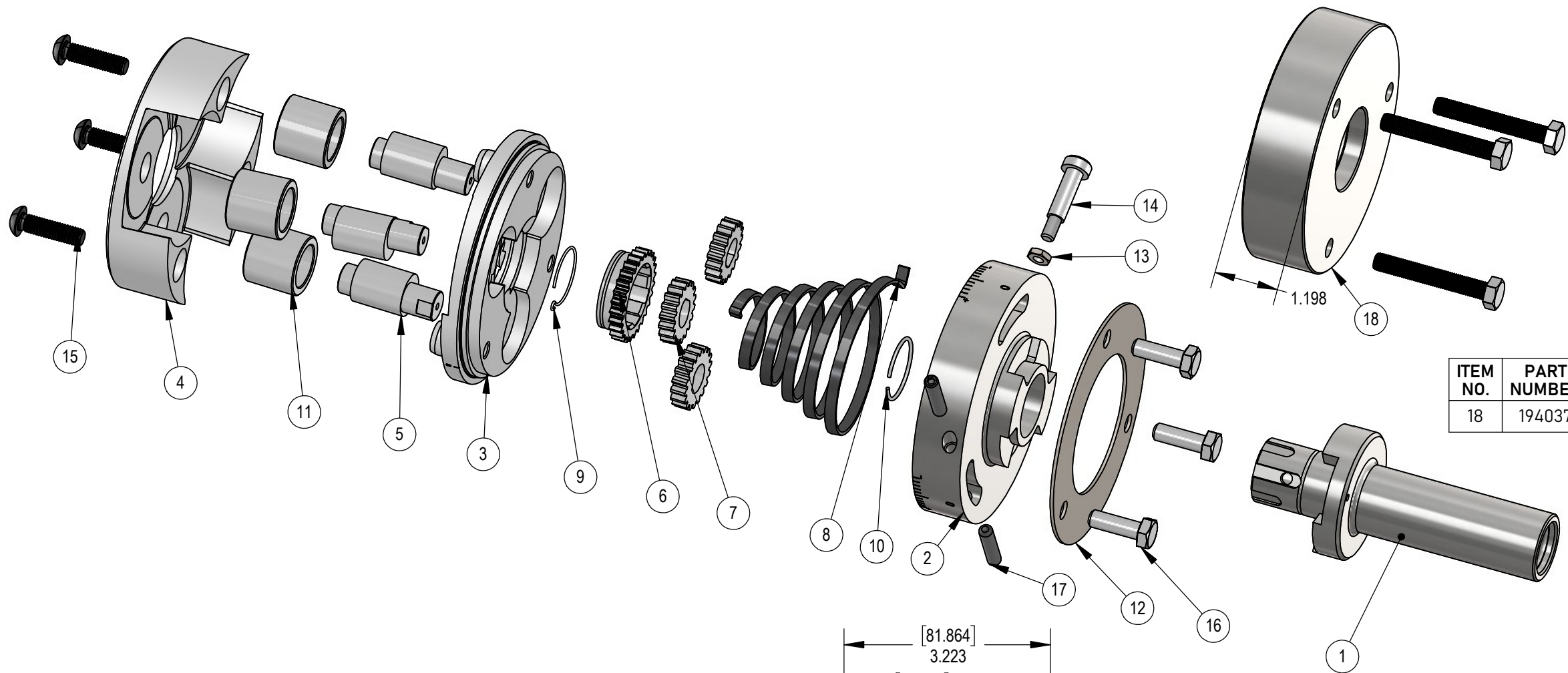
REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A			Released	08/24	P.A.
B		5867	Added 1/4-28 x 1.25 SSS (2x)	05/25	NB

D

C

D

C



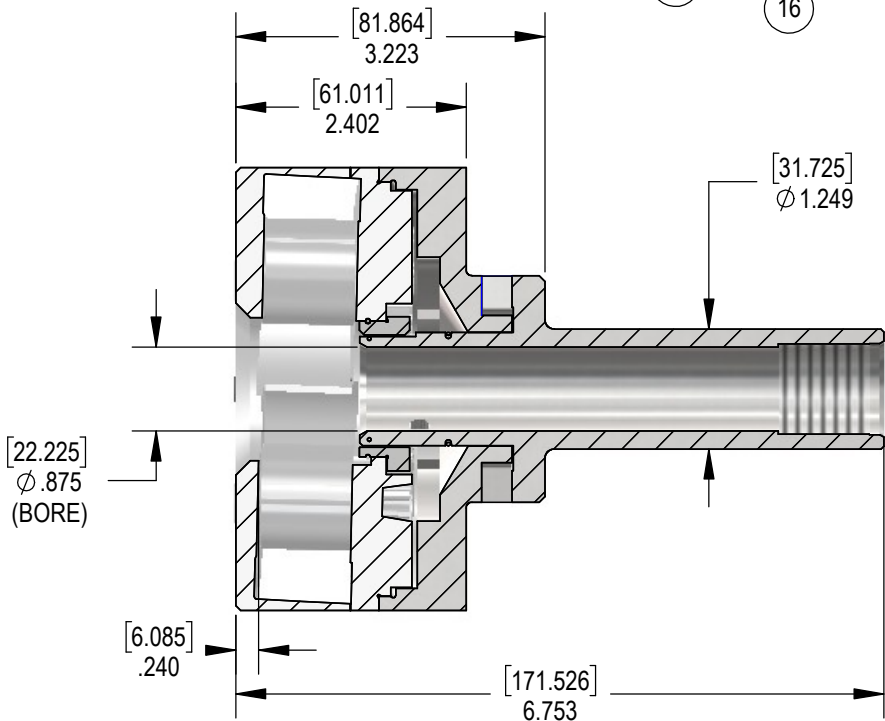
OPTIONAL Not Included (Sold Separately)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
18	194037	Lock Up Plate	1

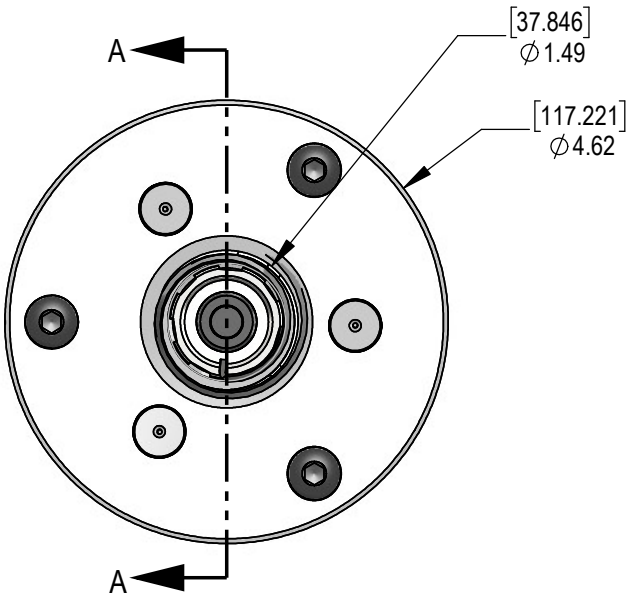
B

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	194001	Shaft	1
2	194002	Spring Housing	1
3	194003	Center Plate	1
4	194004	Front Plate	1
5	194005	Eccentric Roll Pin	3
6	194007	Center Gear	1
7	194008	Eccentric Gear	3
8	194010	SPRING: Tapered Coil, 2.625 OD x 2.431 OAL x 40°	1
9	194011	RING: Retaining, 1.051 Dia. x .039	1
10	194012	RING: Retaining, 1.118 Dia. x .062	1
11	194013	Carbide Roll Bushing	3
12	194016	Washer (Ring Style)	1
13	190017	NUT: Jam, M6 x 1.0	1
14	190032	Stud (Head Collar)	1
15	194033	SCREW: BHCS, M8 x 1.25 x 30MM	3
16	194034	BOLT: Hex, M8 x 1.25 x 25MM	3
17	194032	SCREW: SSS, 1/4-28 x 1.25	2



SECTION A-A



B

A

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[Symbol] .020 A B C SW

DRAWN BY: E.D. Rudolph
DWG DATE: 09/06/2023
ENG. APPR: P. Allart
APPR DATE: 09/06/2023
MATERIAL: SEE BOM
HEAT TRT: N/A



194 End Rolling Attachment

DWG SIZE SCALE: 7:16
B SHEET 1 OF 1

DRAWING NO.
194 ER-01

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