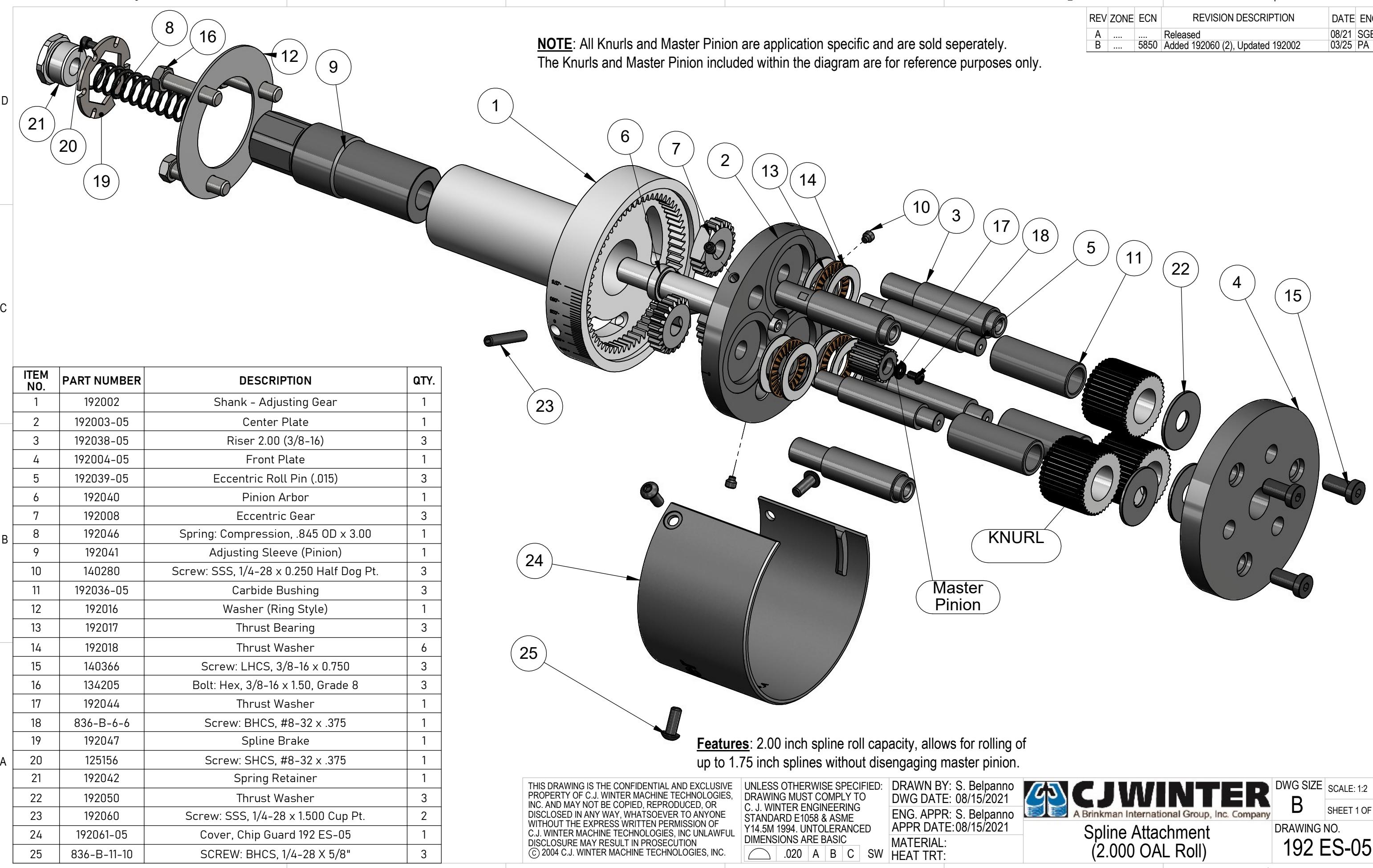


REV ZONE		ECN	REVISION DESCRIPTION	DATE	ENG
A	...	...	Released	08/21	SGB
B	...	5850	Added 192060 (2), Updated 192002	03/25	PA

**NOTE:** All Knurls and Master Pinion are application specific and are sold separately.  
The Knurls and Master Pinion included within the diagram are for reference purposes only.



REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	....	....	Released	08/21	SGB

D

D

C

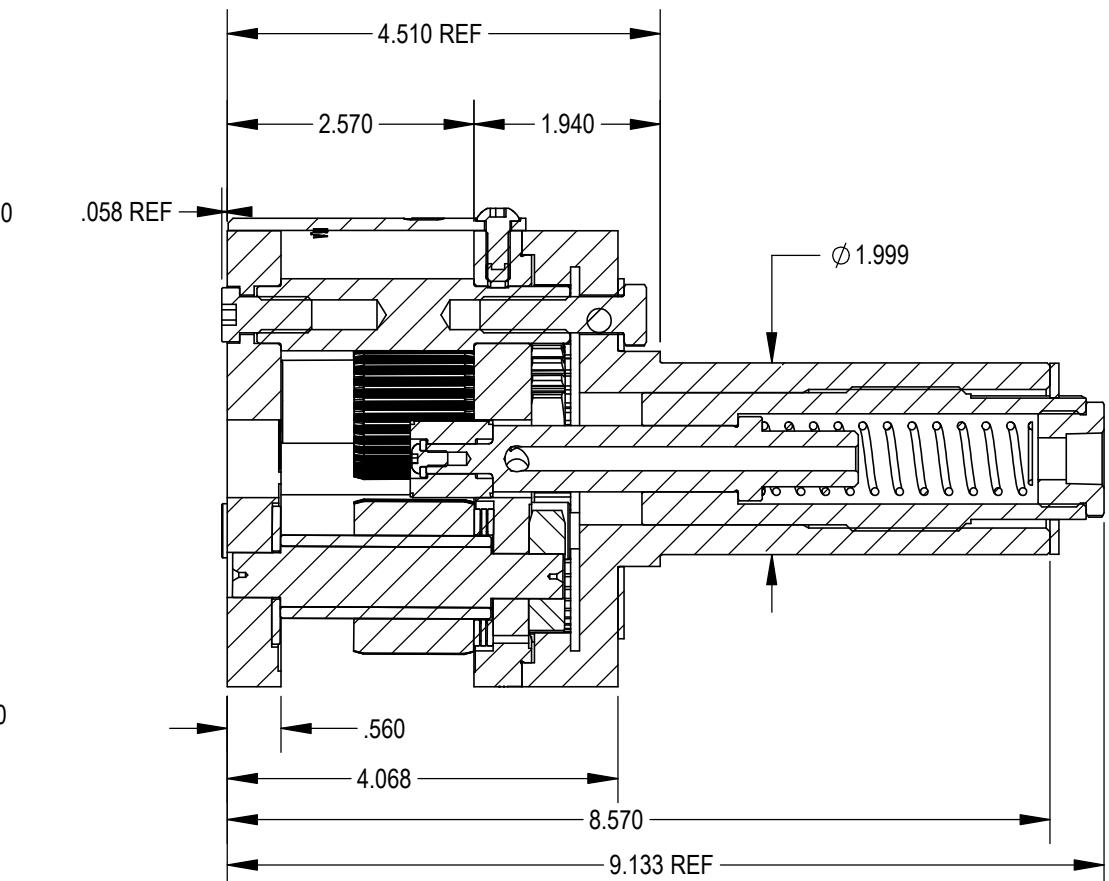
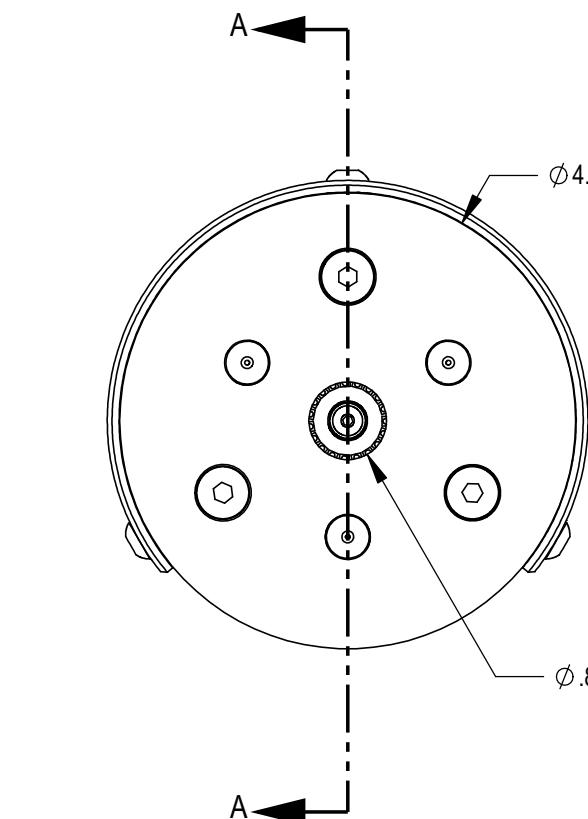
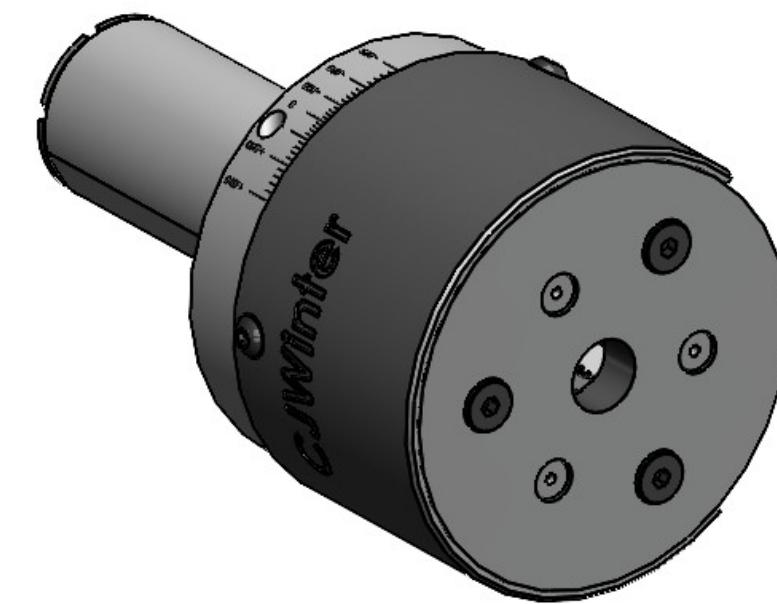
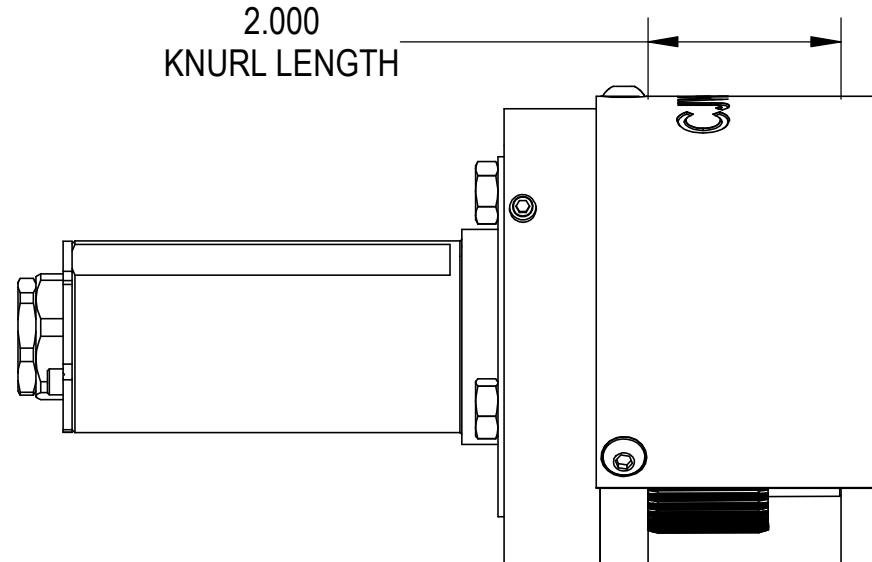
C

B

B

A

A



SECTION A-A  
SCALE 1:2

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DIMENSIONS ARE BASIC

DRAWN BY: S. Belpanno  
DWG DATE: 08/15/2021  
ENG. APPR: S. Belpanno  
APPR DATE: 08/15/2021  
MATERIAL:  
HEAT TRT:

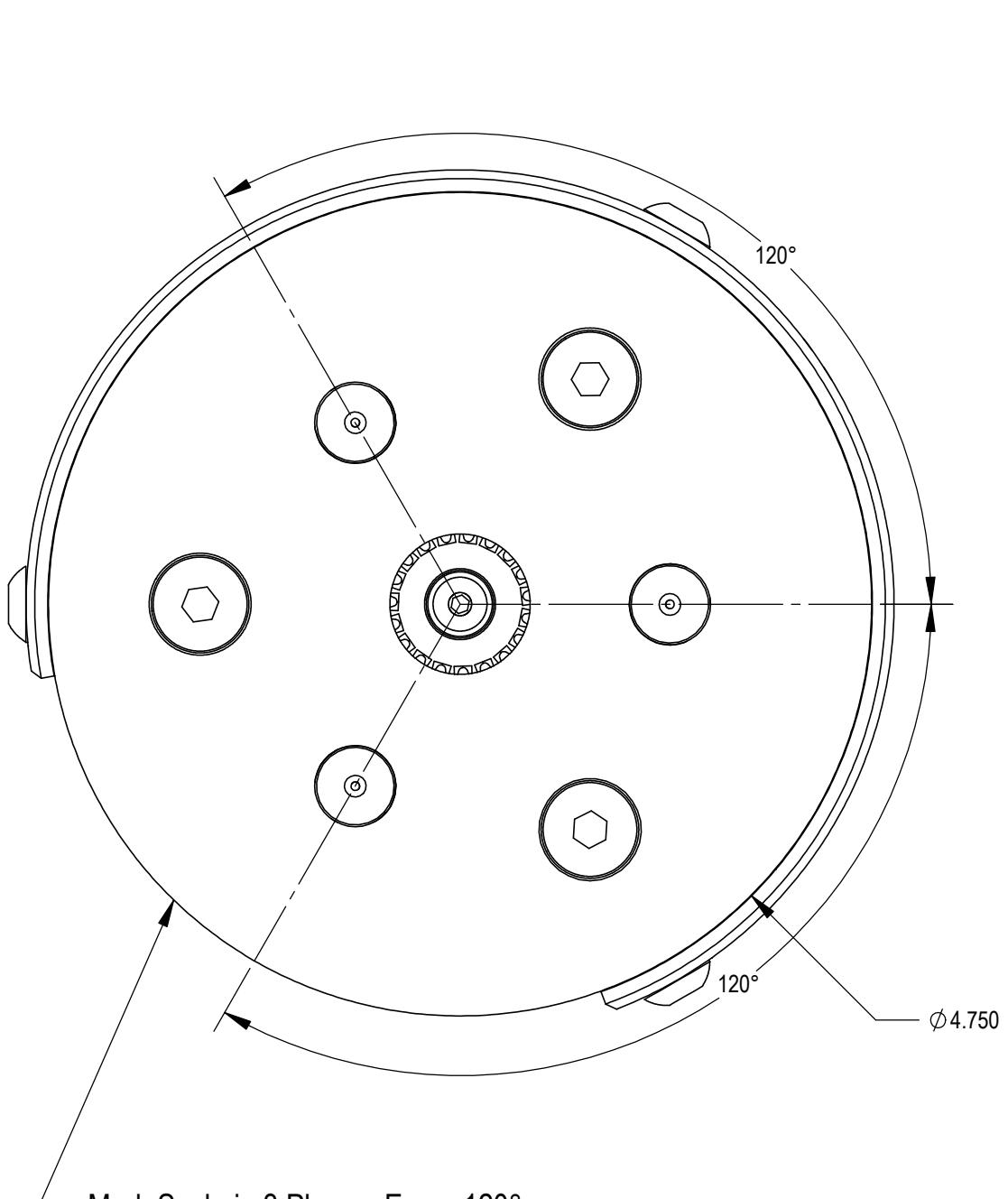


**CJWINTER**  
A Brinkman International Group, Inc. Company

Spline Attachment  
(2.000 OAL Roll)

DWG SIZE: 1:2  
SCALE: 1:2  
B  
SHEET 2 OF 3  
DRAWING NO.  
192 ES-05

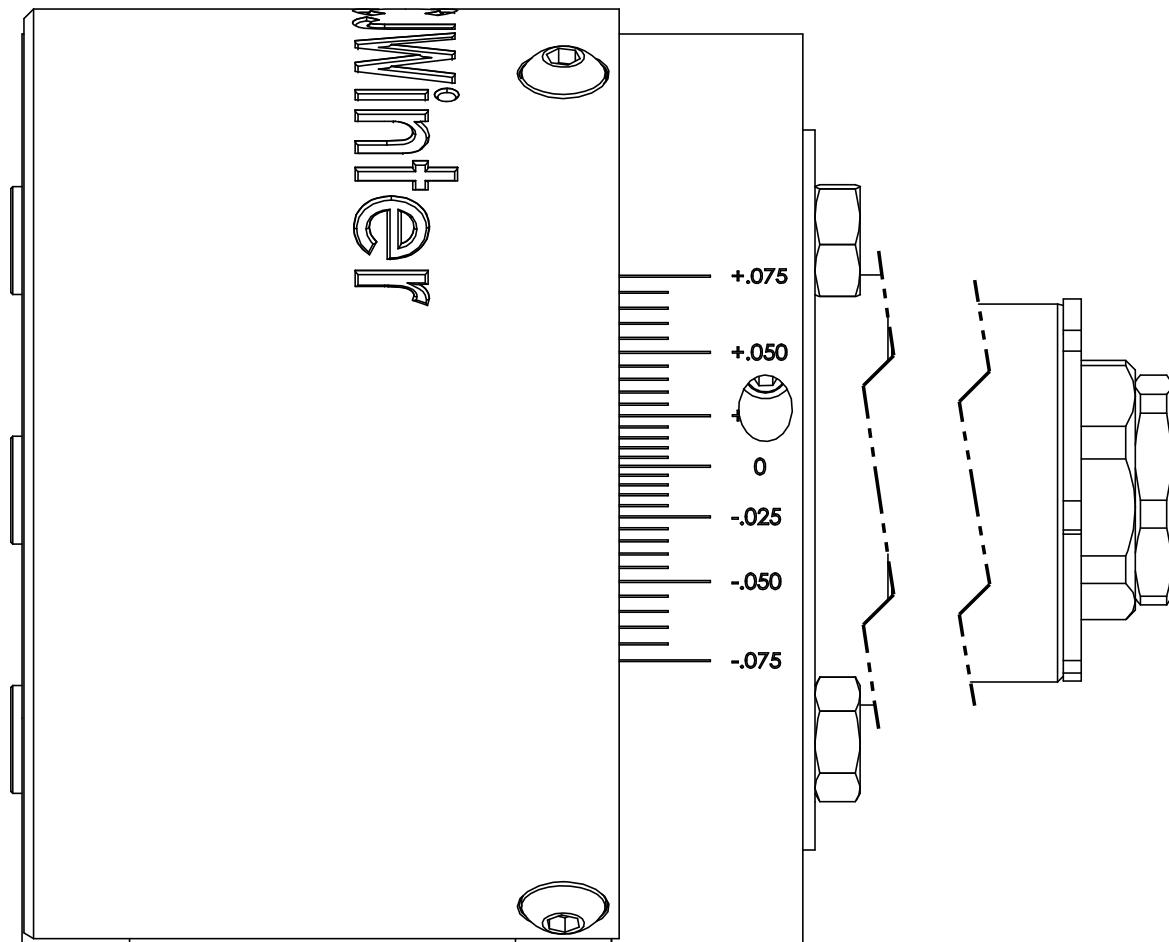
REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	....	....	Released	02/11	PA



Mark Scale in 3 Places, Every 120°  
Visually Align -0- with roll pin within +/- 10°

#### PRIOR TO MARKING - SET HEAD TO CENTER OF ADJUSTMENT

- 1) Loosen 3 Hex Bolts Near Shank
- 2) Twist Head Until Fully Closed, Mark Across Both Parts w/ Sharpie
- 3) Twist Head Until Fully Open, Mark Across Both Parts w/ Sharpie
- 4) Adjust Until Mark on Head is Exactly 1/2 way Between Sharpie Marks
- 5) Tighten Hex Bolts



Scale	Chordal position
0.075	1.035
0.070	0.941
0.065	0.850
0.060	0.764
0.055	0.682
0.050	0.604
0.045	0.529
0.040	0.458
0.035	0.390
0.030	0.325
0.025	0.264
0.020	0.205
0.015	0.149
0.010	0.097
0.005	0.047
0.000	0.000
-0.005	-0.047
-0.010	-0.097
-0.015	-0.149
-0.020	-0.205
-0.025	-0.264
-0.030	-0.325
-0.035	-0.390
-0.040	-0.458
-0.045	-0.529
-0.050	-0.604
-0.055	-0.682
-0.060	-0.764
-0.065	-0.850
-0.070	-0.941
-0.075	-1.035

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DIMENSIONS ARE BASIC

DRAWN BY: P. Allart  
DWG DATE: 02/23/2011  
ENG. APPR: P. Allart  
APPR DATE: 02/23/2011  
MATERIAL: HEAT TRT:



**CJWINTER**  
A Brinkman International Group, Inc. Company

DWG SIZE: 1:1  
SCALE: 1:1  
B  
Sheet 3 of 3

Spline Attachment  
(2.000 OAL Roll)

DRAWING NO.  
192 ES-05