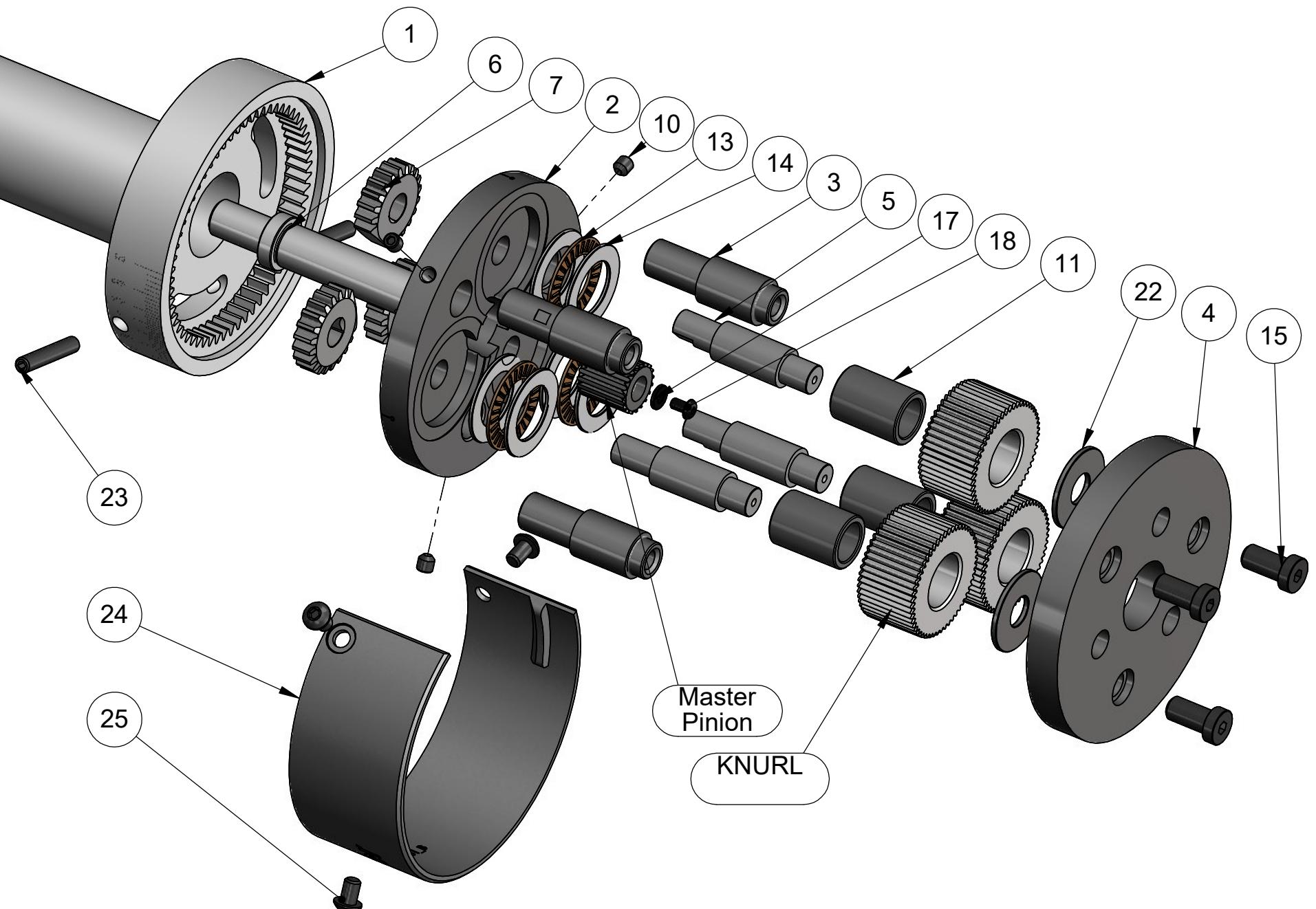
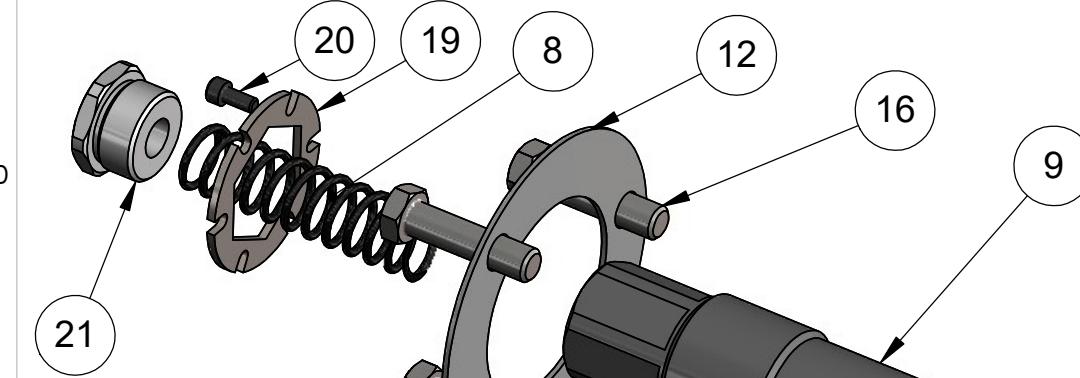


| 6 | 5 | 4 | 3 | 2 | 1 |
|---|---|---|---|---|---|
| | | | | | |
| | | | | | |
| | | | | | |

NOTE: All Knurls and Master Pinion are application specific and are sold separately.
The Knurls and Master Pinion included within the diagram are for reference purposes only.

| REV | ZONE | ECN | REVISION DESCRIPTION | DATE | ENG |
|-----|------|------|----------------------------------|------|-----|
| A | ... | ... | Released | 3/19 | PRD |
| B | ... | 5850 | Added 192060 (2), Updated 192002 | 3/25 | PA |



| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-------------------------------------|------|
| 1 | 192002 | Shank - Adjusting Gear | 1 |
| 2 | 192003-04 | Center Plate (.900 ID) | 1 |
| 3 | 192038 | Riser 1.00 (3/8-16) | 3 |
| 4 | 192004-03 | Front Plate (1.125 ID) | 1 |
| 5 | 192039 | Eccentric Roll Pin (.015) | 3 |
| 6 | 192040 | Pinion Arbor | 1 |
| 7 | 192008 | Eccentric Gear | 3 |
| 8 | 192046 | Spring: Compression, .845 OD x 3.00 | 1 |
| 9 | 192041 | Adjusting Sleeve (Pinion) | 1 |
| 10 | 101027 | Screw: SSS, #1/4-28 x .250 Cup Pt. | 3 |
| 11 | 192036 | Carbide Bushing | 3 |
| 12 | 192016 | Washer (Ring Style) | 1 |
| 13 | 192017 | Thrust Bearing | 3 |
| 14 | 192018 | Thrust Washer | 6 |
| 15 | 140366 | Screw: LHCS, 3/8-16 x 0.750 | 3 |
| 16 | 134205 | Bolt: Hex, 3/8-16 x 1.50, Grade 8 | 3 |
| 17 | 192044 | Thrust Washer | 1 |
| 18 | 836-B-6-6 | Screw: BHCS, #8-32 x .375 | 1 |
| 19 | 192047 | Spline Brake | 1 |
| A 20 | 125156 | Screw: SHCS, #8-32 x .375 | 1 |
| 21 | 192042 | Spring Retainer | 1 |
| 22 | 192050-01 | Thrust Washer | 3 |
| 23 | 192060 | Screw: SSS, 1/4-28 x 1.500 Cup Pt. | 2 |
| 24 | 192061 | Cover, Chip Guard 192 ES-05 | 1 |
| 25 | 836-B-11-6 | BHSS 1/4-28 X 3/8" LONG | 3 |

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DIMENSIONS ARE BASIC

DRAWN BY: P.Diliberto
DWG DATE: 03/07/2019
ENG. APPR: P.Allart
APPR DATE: 03/07/2019
MATERIAL: SEE BOM
HEAT TRT: N/A

CJWINTER
A Brinkman International Group, Inc. Company
Spline Attachment (1.13 Plate Dia)
(1.000 OAL Roll)
DWG SIZE: B
SCALE: 1:2
SHEET 1 OF 3
DRAWING NO. 192 ES-04

| REV | ZONE | ECN | REVISION DESCRIPTION | DATE | ENG |
|-----|------|------|----------------------|------|-----|
| A | | | Released | 3/19 | PRD |

D

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C

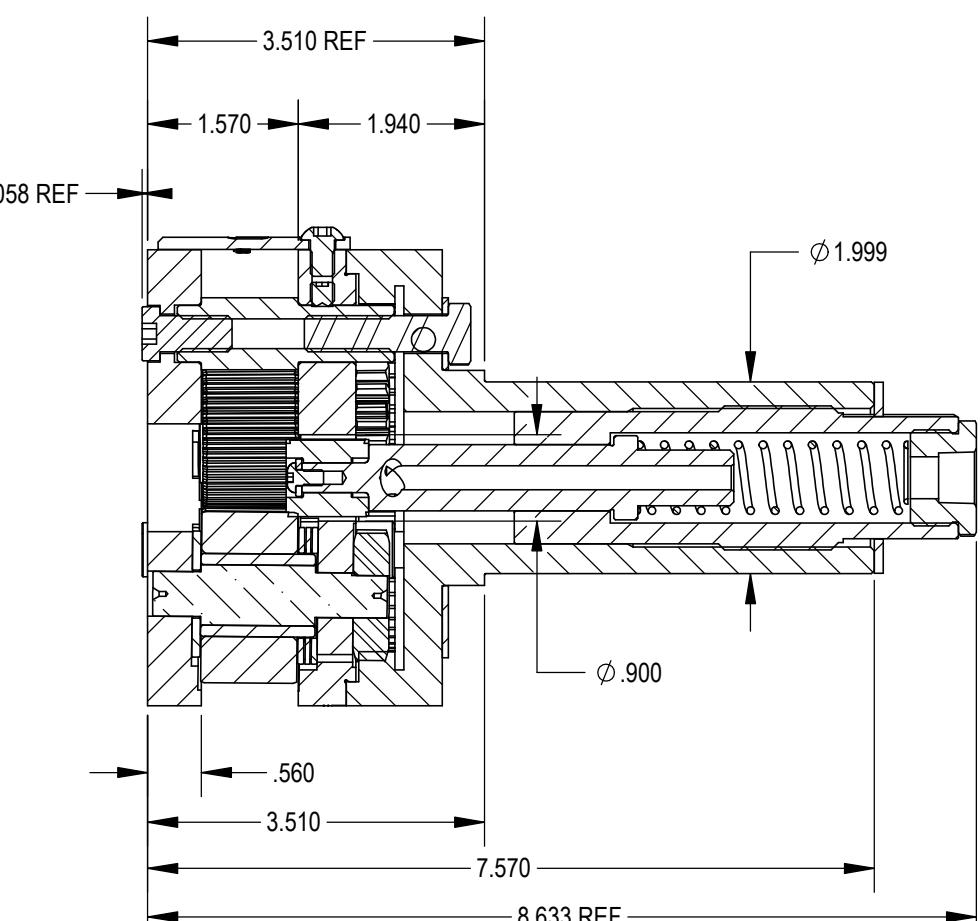
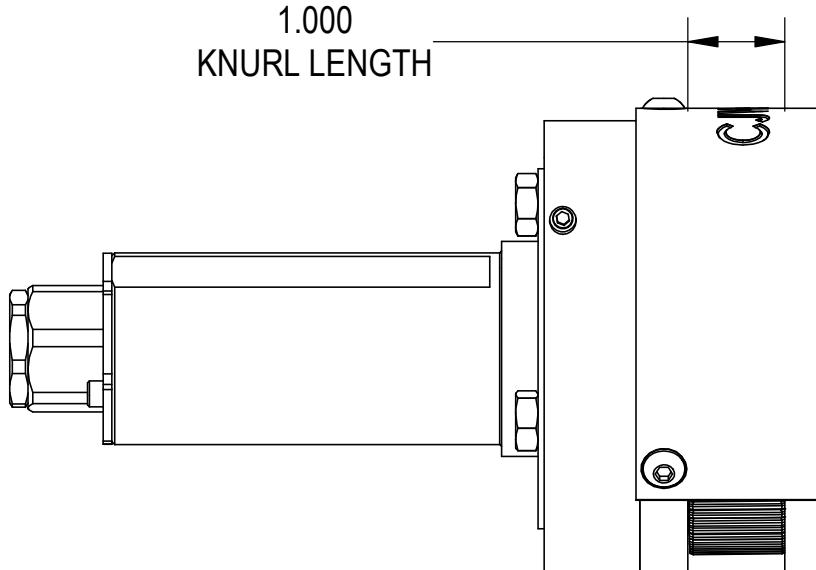
C

B

B

A

A



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DRAWN BY: P.Diliberto
DWG DATE: 03/07/2019
ENG. APPR: P.Allart
APPR DATE: 03/07/2019
MATERIAL: SEE BOM
HEAT TRT: N/A

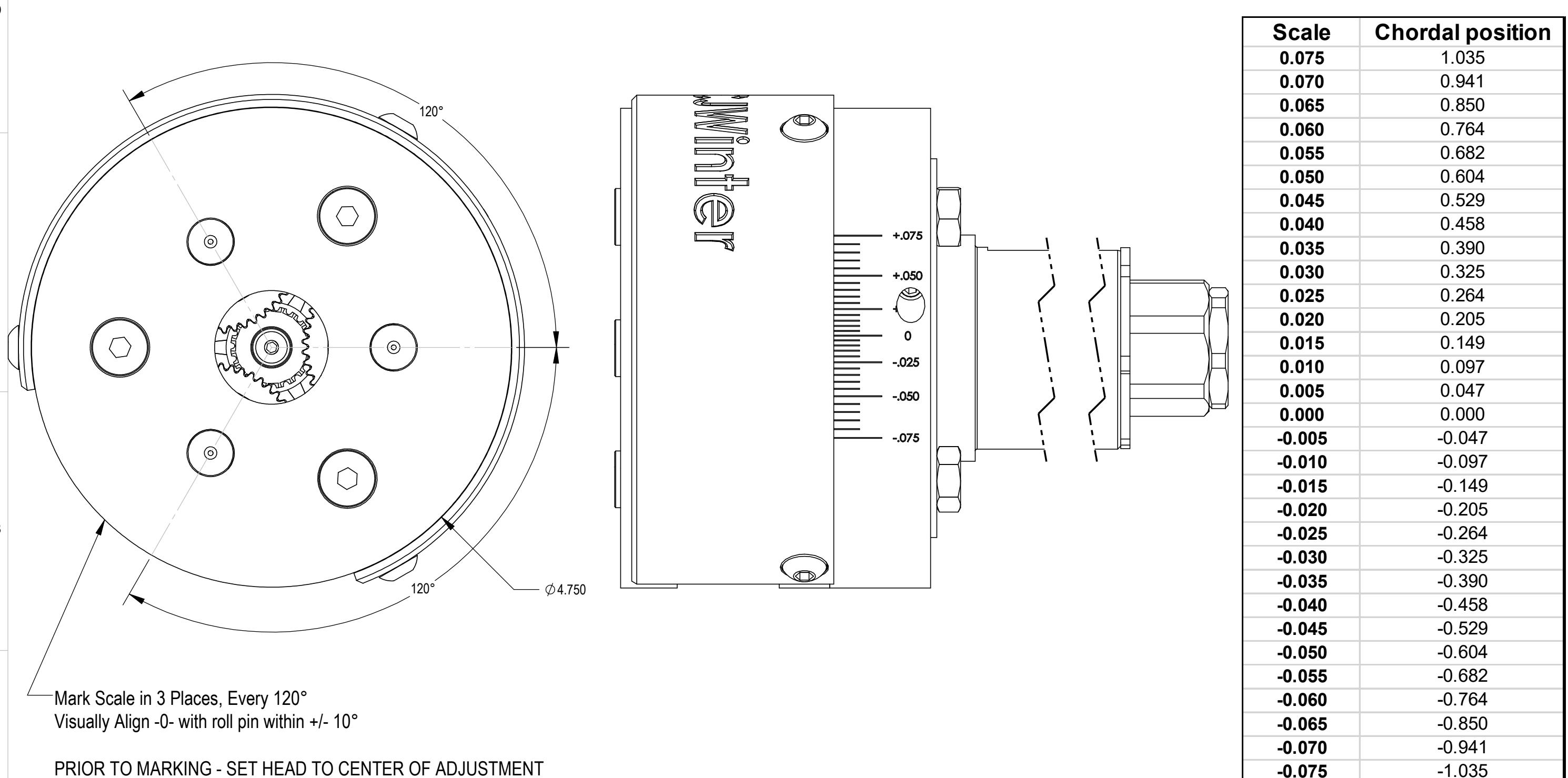
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A Brinkman International Group, Inc. Company

Spline Attachment (1.13 Plate Dia)
(1.000 OAL Roll)

DWG SIZE: 1:2
SCALE: 1:2
B
SHEET 2 OF 3
DRAWING NO.
192 ES-04

| REV | ZONE | ECN | REVISION DESCRIPTION | DATE | ENG |
|-----|------|------|----------------------|------|-----|
| A | | | Released | 3/19 | PRD |

LaserMarking Detail



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DRAWN BY: P.Diliberto
DWG DATE: 03/07/2019
ENG. APPR: P.Allart
APPR DATE: 03/07/2019
MATERIAL: SEE BOM
HEAT TRT: N/A

 **CJWINTER**
A Brinkman International Group, Inc. Company

Spline Attachment (1.13 Plate Dia)
(1.000 OAL Roll)

DWG SIZE: 1:1
SCALE: 1:1
B
Sheet 3 of 3

DRAWING NO.
192 ES-04