

6

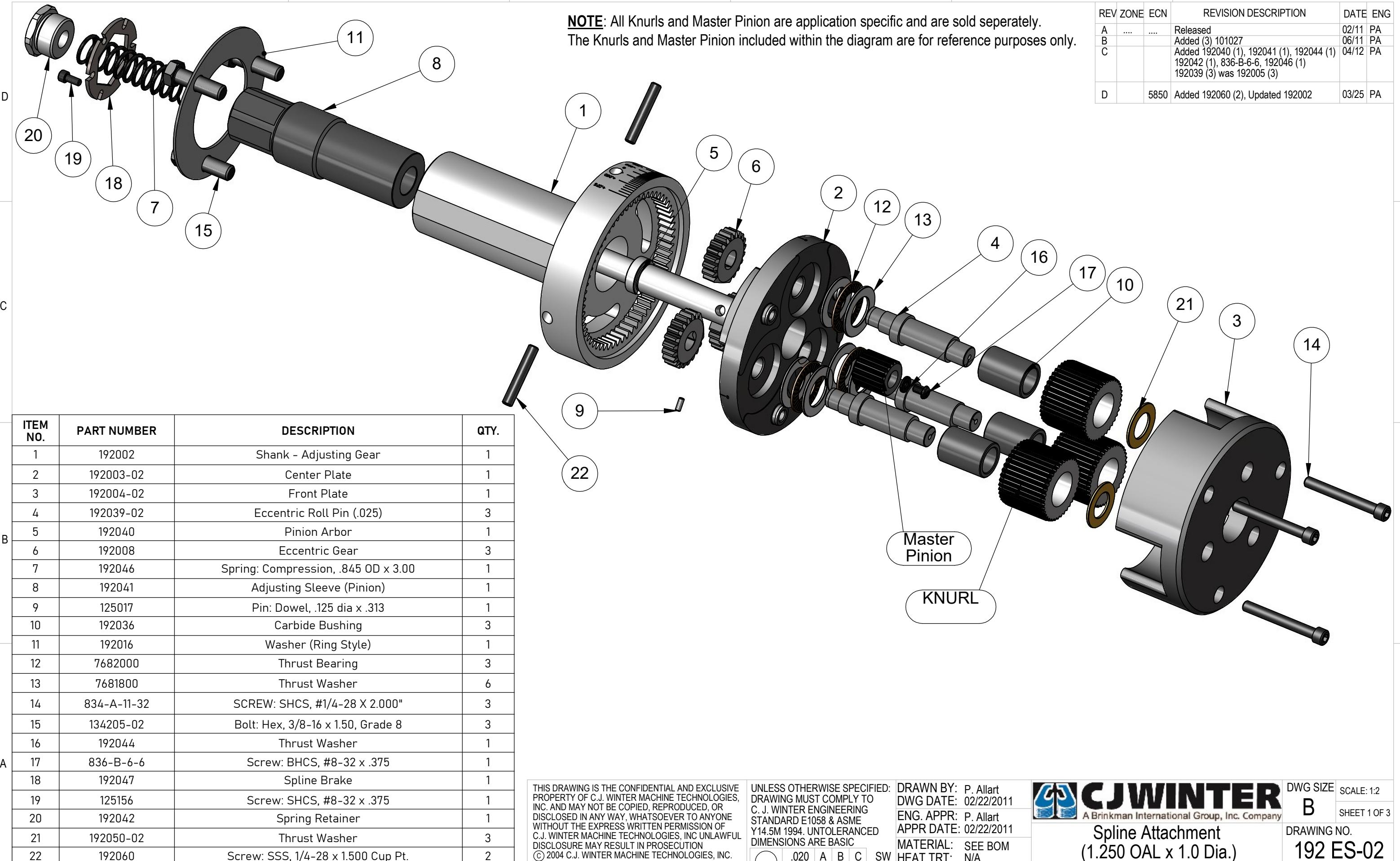
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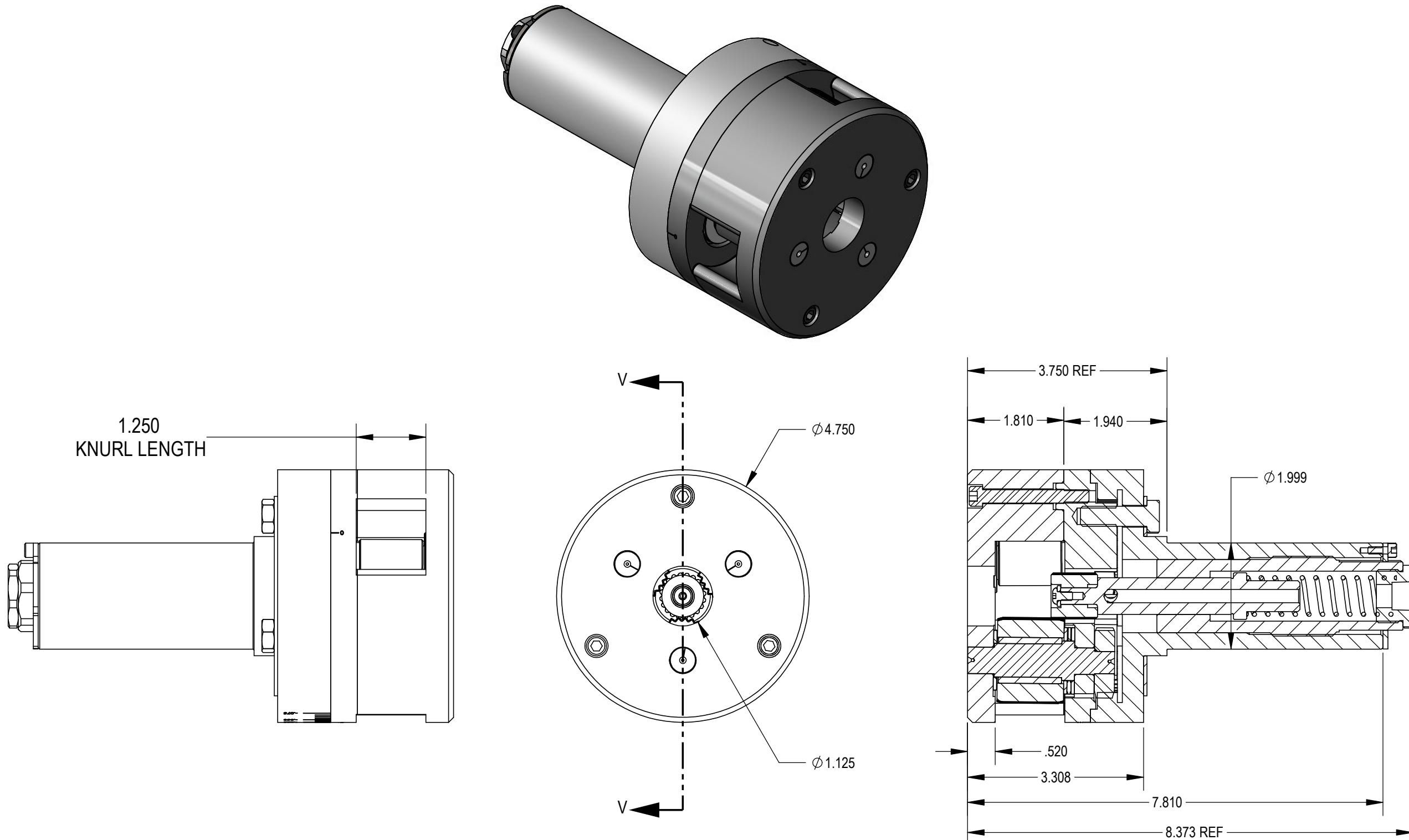
3

2

1



REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	Released	02/11	PA



SECTION V-V
SCALE 1 : 2

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DWG DATE: 02/23/2011
ENG. APPR: P. Allart
APPR DATE: 02/23/2011
MATERIAL: SEE BOM
HEAT TRT: N/A

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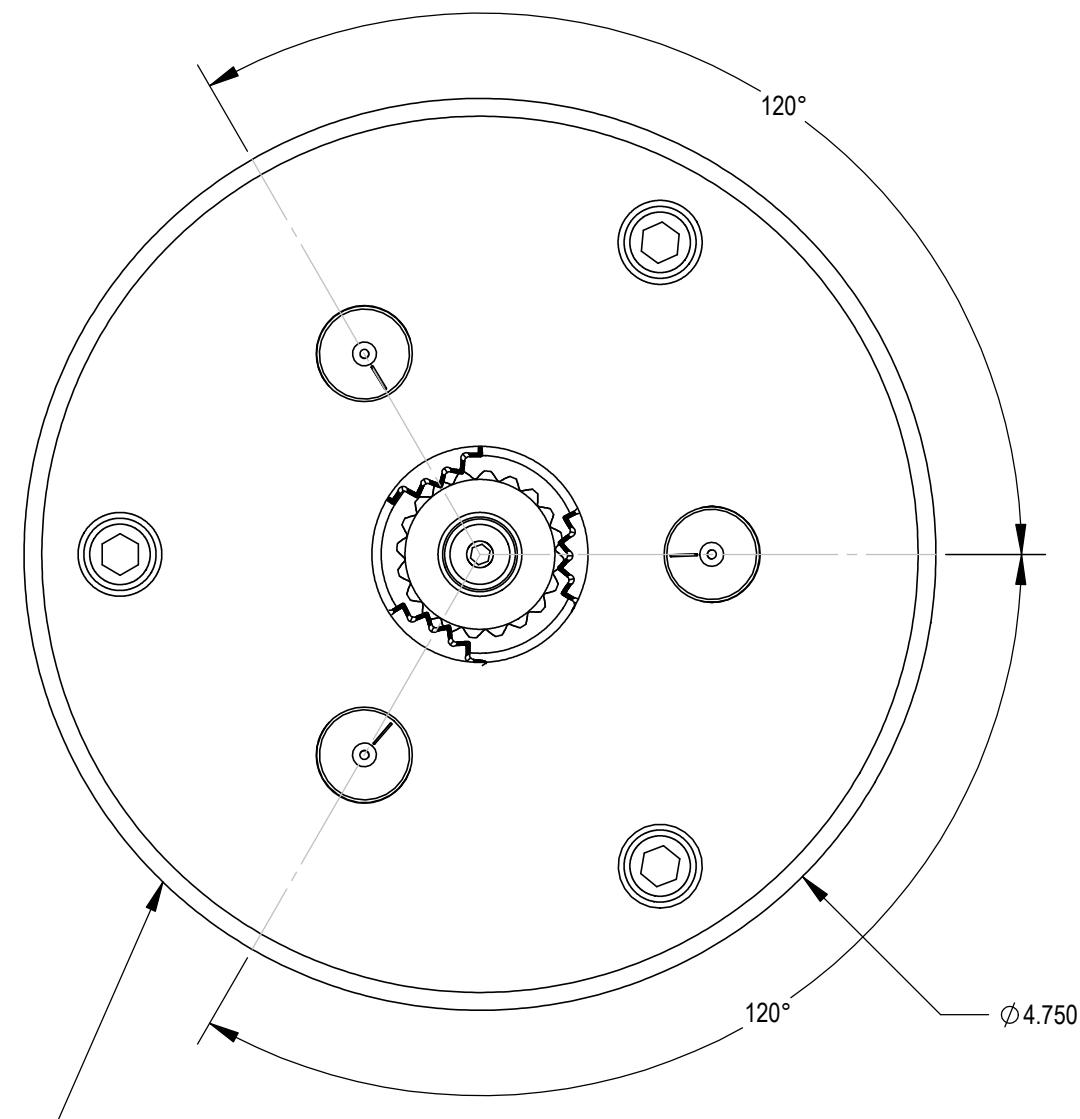
DWG SIZE: 1:2
SCALE: 1:2
B
SHEET 2 OF 3

DRAWING NO.
192 ES-02

Spline Attachment
(1.250 OAL x 1.0 Dia.)

REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	Released	02/11	PA

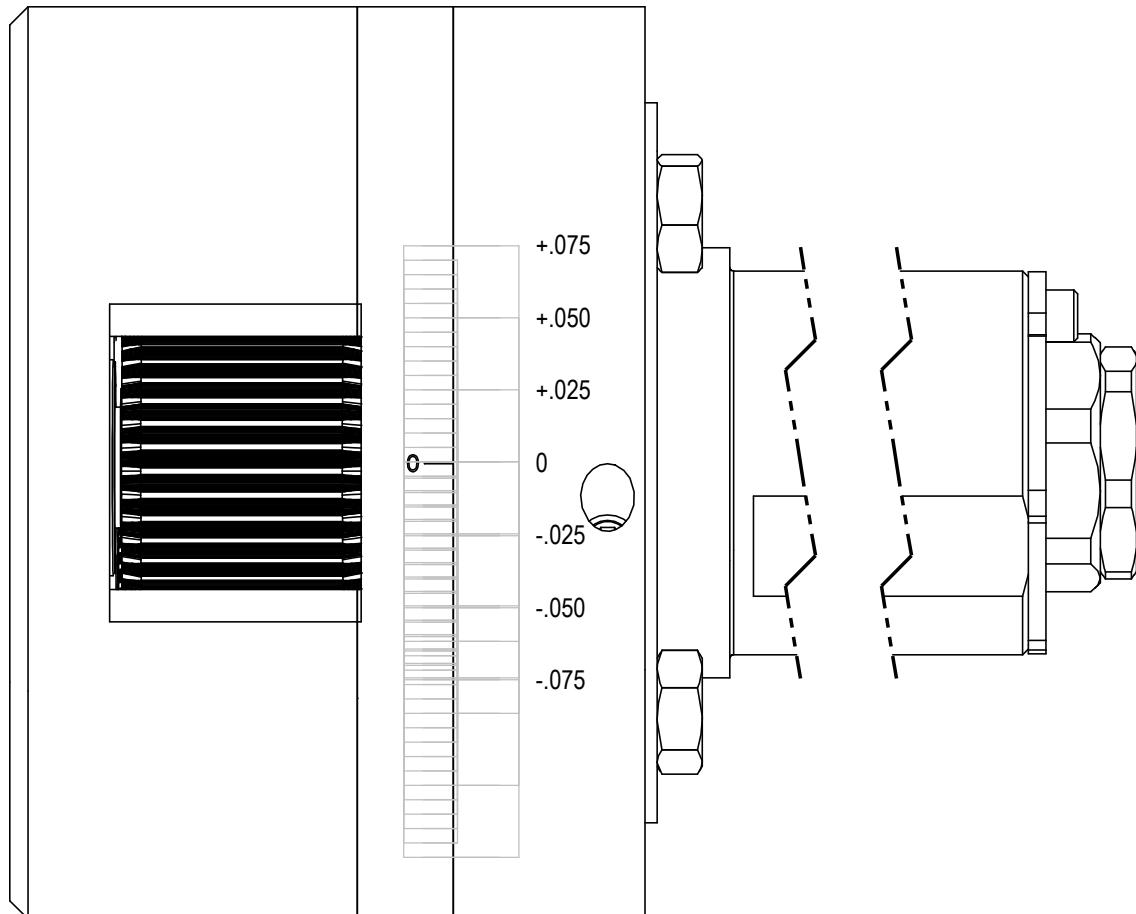
LaserMarking Detail



Mark Scale in 3 Places, Every 120°
Visually Align -0- with roll pin within +/- 10°

PRIOR TO MARKING - SET HEAD TO CENTER OF ADJUSTMENT

- 1) Loosen 3 Hex Bolts Near Shank
- 2) Twist Head Until Fully Closed, Mark Across Both Parts w/ Sharpie
- 3) Twist Head Until Fully Open, Mark Across Both Parts w/ Sharpie
- 4) Adjust Until Mark on Head is Exactly 1/2 way Between Sharpie Marks
- 5) Tighten Hex Bolts



Scale	Chordal position
0.075	1.035
0.070	0.941
0.065	0.850
0.060	0.764
0.055	0.682
0.050	0.604
0.045	0.529
0.040	0.458
0.035	0.390
0.030	0.325
0.025	0.264
0.020	0.205
0.015	0.149
0.010	0.097
0.005	0.047
0.000	0.000
-0.005	-0.047
-0.010	-0.097
-0.015	-0.149
-0.020	-0.205
-0.025	-0.264
-0.030	-0.325
-0.035	-0.390
-0.040	-0.458
-0.045	-0.529
-0.050	-0.604
-0.055	-0.682
-0.060	-0.764
-0.065	-0.850
-0.070	-0.941
-0.075	-1.035

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Spline Attachment
(1.250 OAL x 1.0 Dia.)

DWG SIZE: 1:1
SCALE: 1:1
B
Sheet 3 of 3

DRAWING NO.
192 ES-02