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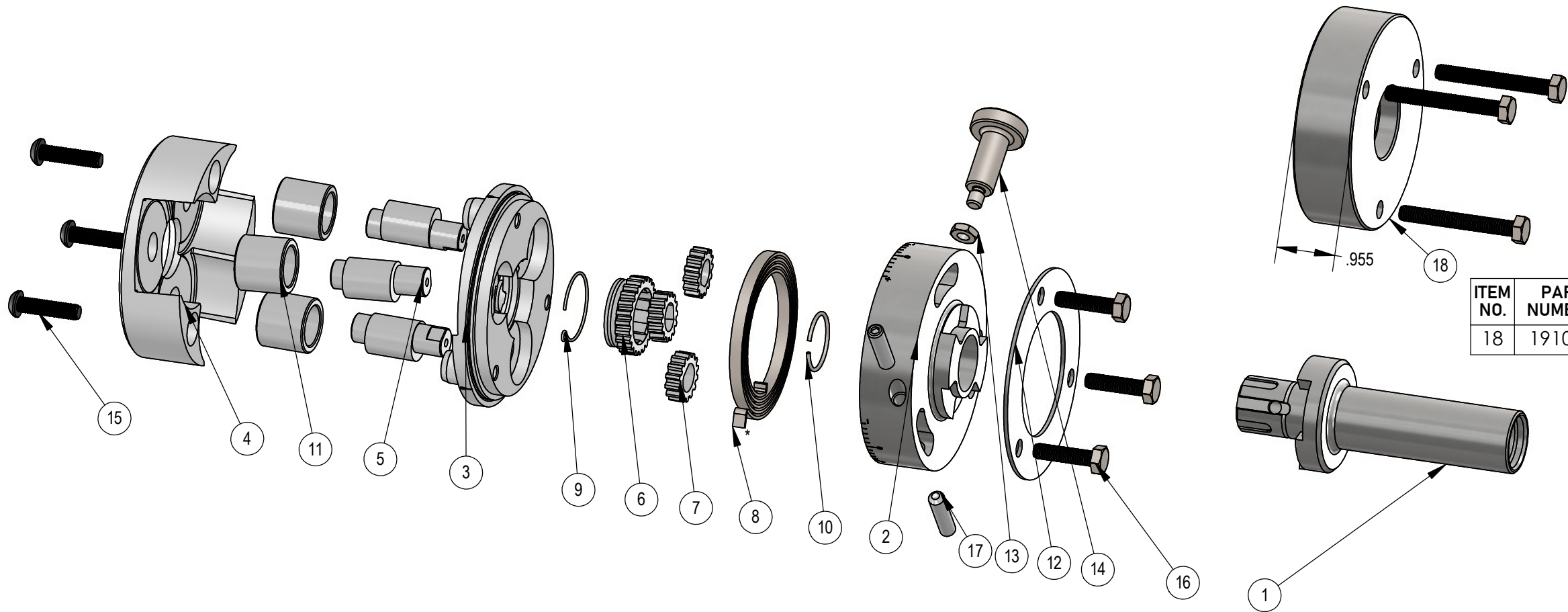
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REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	Released	06/04	DC
B	4708	191033 was 191026, 191034 was 191027	05/06	DC
C	Added Section View/Dimensions	04/18	PA/PD
D		5868	Added 1/4-28 x 1.000 SSS (2x)	05/25	NB

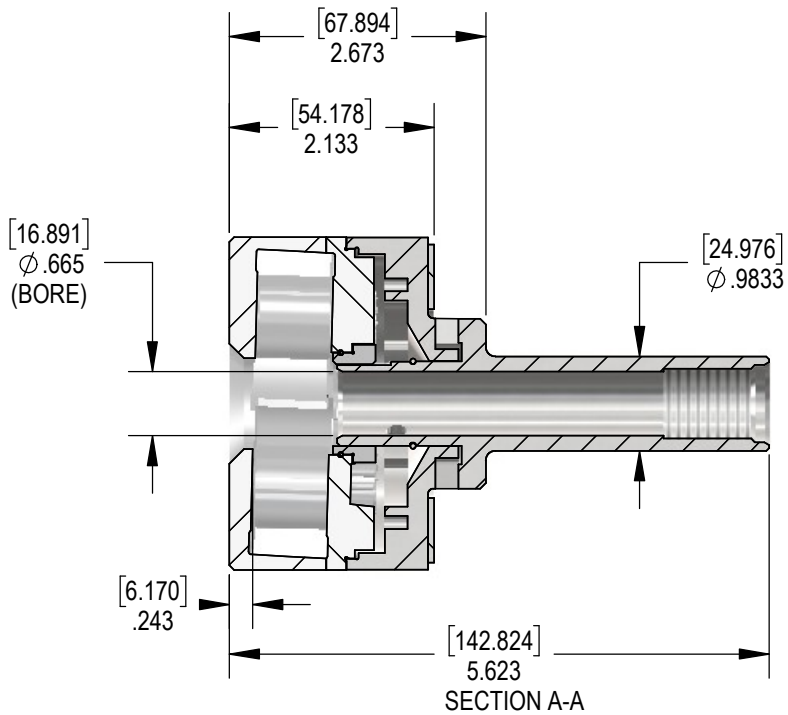


Optional Not Included (Sold Seperately)

ITEM NO.	PART NUMBER	Description	QTY
18	191037	Lockup Plate	1

*NOTE: LARGE DIAM. OF 191010 TO BE INSTALLED FACING 191001

ITEM NO.	PART NUMBER	Description	QTY
1	191038	Shaft (25MM/.984")	1
2	191002	Spring Housing	1
3	191003	Center Plate	1
4	191004	Front Plate	1
5	191005	Eccentric Roll Pin	3
6	191007	Center Gear	1
7	191008	Eccentric Gear	3
8	191010	SPRING: Tapered Coil, 2.625 OD x 2.431 OAL x 40°	1
9	191011	Ring: Retaining, 1.051 dia. x .039	1
10	191012	Ring: Retaining, .883 dia. x .058	1
11	191013	Carbide Roll Bushing	3
12	191016	Washer (Ring Style)	1
13	190017	NUT: Jam, M6 x 1.0	1
14	191015	Stud (Head Collar)	1
15	191033	SCREW: BHCS, M6 x 1.0 x 25MM	3
16	191034	BOLT: Hex, M6 x 1.0 x 25MM	3
17	191032	SCREW: SSS, 1/4-28 x 1.000	2



SECTION A-A

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UNLESS OTHERWISE SPECIFIED:
DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC



DRAWN BY: M. Pernot
DWG DATE: 04/01/2004
ENG. APPR: D. Cole
APPR DATE: 04/14/2004
MATERIAL: SEE BOM
HEAT TRT: N/A



191 End Rolling Attachment
25MM (.984") Dia. Shank

DWG SIZE
B
SCALE: 1:2
SHEET 1 OF 1

DRAWING NO.
191 ER-03

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