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REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A			Released	12/08	PA
B			Added Section View/Dimensions	04/18	PA/PD
C		5868	Added 1/4-28 x 1.000 SSS (2x)	05/25	NB

D

D

C

C

A

A

B

B

*NOTE: LARGE DIAM. OF 191010 TO BE INSTALLED FACING 191001

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	191001	Shaft	1
2	191002	Spring Housing	1
3	191003	Center Plate	1
4	191035	Front Plate w/ 1.100 Bore	1
5	191005	Eccentric Roll Pin	3
6	191007	Center Gear	1
7	191008	Eccentric Gear	3
8	191010	SPRING: Tapered Coil, 2.625 OD x 2.431 OAL x 40°	1
9	191011	Ring: Retaining, 1.051 dia. x .039	1
10	191012	Ring: Retaining, .883 dia. x .058	1
11	191013	Carbide Roll Bushing	3
12	191016	Washer (Ring Style)	1
13	190017	NUT: Jam, M6 x 1.0	1
14	191015	Stud (Head Collar)	1
15	191033	SCREW: BHCS, M6 x 1.0 x 25MM	3
16	191034	BOLT: Hex, M6 x 1.0 x 25MM	3
17	191032	SCREW: SSS, 1/4-28 x 1.000	2

6

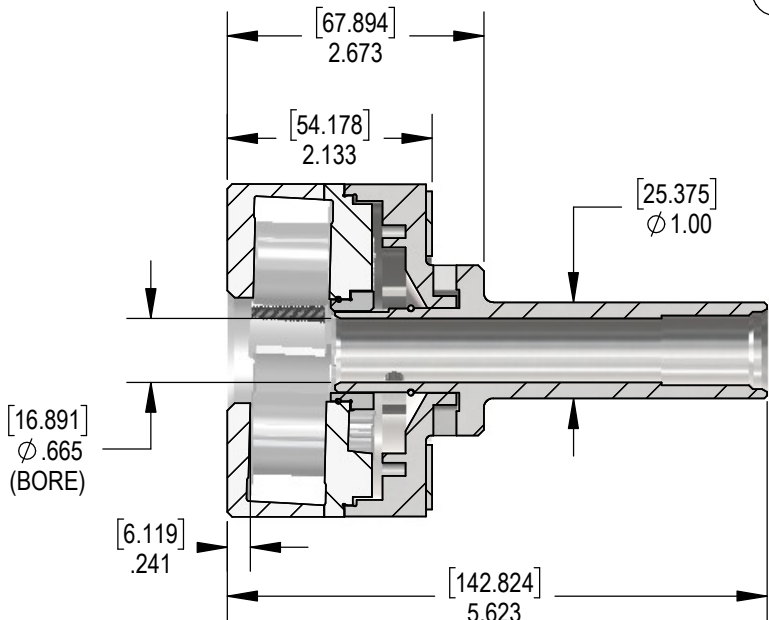
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DIMENSIONS ARE BASIC

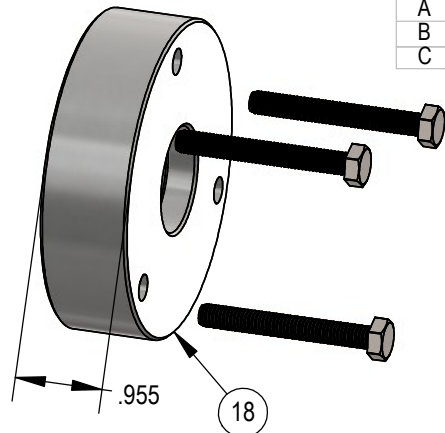
⌒ .020 A B C SW

DRAWN BY: P. Allart
DWG DATE: 12/10/2008
ENG. APPR: T. Marciano
APPR DATE: 12/10/2008
MATERIAL: SEE BOM
HEAT TRT: N/A



191 End Rolling Attachment
1.000" Dia. Shank w/ 1.100" Bore

DWG SIZE SCALE: 1:2
B SHEET 1 OF 1
DRAWING NO.
191 ER-02



Optional Not Included (Sold Separately)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
18	191037	Lockup Plate	1