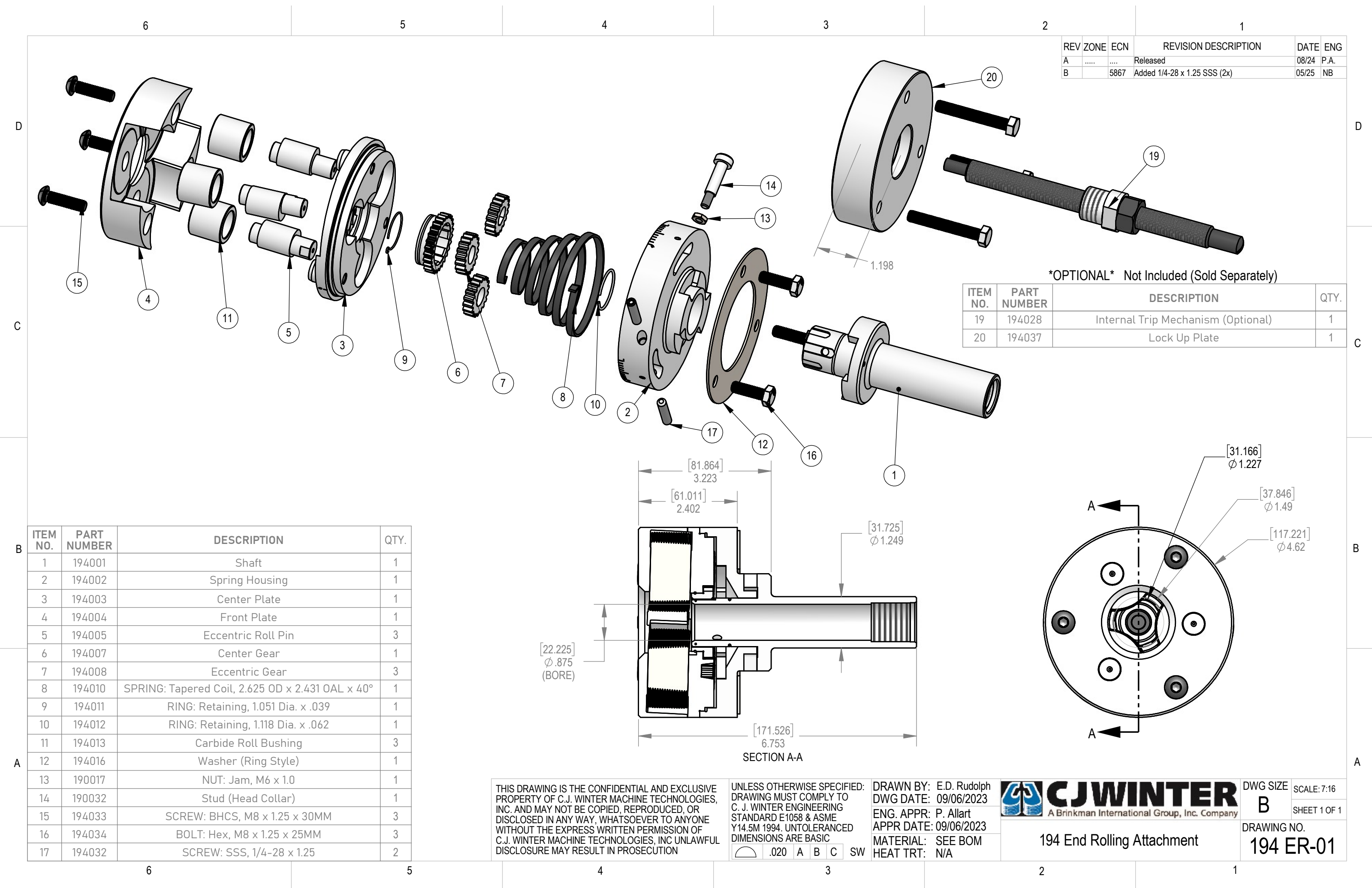




| REV | ZONE  | ECN  | REVISION DESCRIPTION         | DATE  | ENG  |
|-----|-------|------|------------------------------|-------|------|
| A   | ..... | .... | Released                     | 08/24 | P.A. |
| B   |       | 5867 | Added 1/4-28 x 1.25 SSS (2x) | 05/25 | NB   |

\*OPTIONAL\* Not Included (Sold Separately)

| ITEM NO. | PART NUMBER | DESCRIPTION                        | QTY. |
|----------|-------------|------------------------------------|------|
| 19       | 194028      | Internal Trip Mechanism (Optional) | 1    |
| 20       | 194037      | Lock Up Plate                      | 1    |

| ITEM NO. | PART NUMBER | DESCRIPTION                                      | QTY. |
|----------|-------------|--------------------------------------------------|------|
| 1        | 194001      | Shaft                                            | 1    |
| 2        | 194002      | Spring Housing                                   | 1    |
| 3        | 194003      | Center Plate                                     | 1    |
| 4        | 194004      | Front Plate                                      | 1    |
| 5        | 194005      | Eccentric Roll Pin                               | 3    |
| 6        | 194007      | Center Gear                                      | 1    |
| 7        | 194008      | Eccentric Gear                                   | 3    |
| 8        | 194010      | SPRING: Tapered Coil, 2.625 OD x 2.431 OAL x 40° | 1    |
| 9        | 194011      | RING: Retaining, 1.051 Dia. x .039               | 1    |
| 10       | 194012      | RING: Retaining, 1.118 Dia. x .062               | 1    |
| 11       | 194013      | Carbide Roll Bushing                             | 3    |
| 12       | 194016      | Washer (Ring Style)                              | 1    |
| 13       | 190017      | NUT: Jam, M6 x 1.0                               | 1    |
| 14       | 190032      | Stud (Head Collar)                               | 1    |
| 15       | 194033      | SCREW: BHCS, M8 x 1.25 x 30MM                    | 3    |
| 16       | 194034      | BOLT: Hex, M8 x 1.25 x 25MM                      | 3    |
| 17       | 194032      | SCREW: SSS, 1/4-28 x 1.25                        | 2    |

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UNLESS OTHERWISE SPECIFIED:  
DRAWING MUST COMPLY TO  
C. J. WINTER ENGINEERING  
STANDARD E1058 & ASME  
Y14.5M 1994. UNTOLERANCED  
DIMENSIONS ARE BASIC

DRAWN BY: E.D. Rudolph  
DWG DATE: 09/06/2023  
ENG. APPR: P. Allart  
APPR DATE: 09/06/2023  
MATERIAL: SEE BOM  
HEAT TRT: N/A



194 End Rolling Attachment

DWG SIZE  
SCALE: 7:16  
B  
SHEET 1 OF 1  
DRAWING NO.  
194 ER-01