

Shop Requirements and Overall/Per Part						
	Hardware Cost (\$)	Tooling Cost (\$)	Tool Life (no. part)	Setup Time (hr)	Cycle Time (s)	Shop Rate (\$/hr)
Radial Rolling	8000	300	50000	1.5	1	130
Axial Rolling	4000	250	50000	0.5	3	130
Single Point Cutting	125	27	115	0.25	46.8	130

CALCULATE ▶

Thread Rolling Will Be More Profitable Than Thread Cutting After Part No.	
Radial Rolling	4406
Axial Rolling	2290

