

6

5

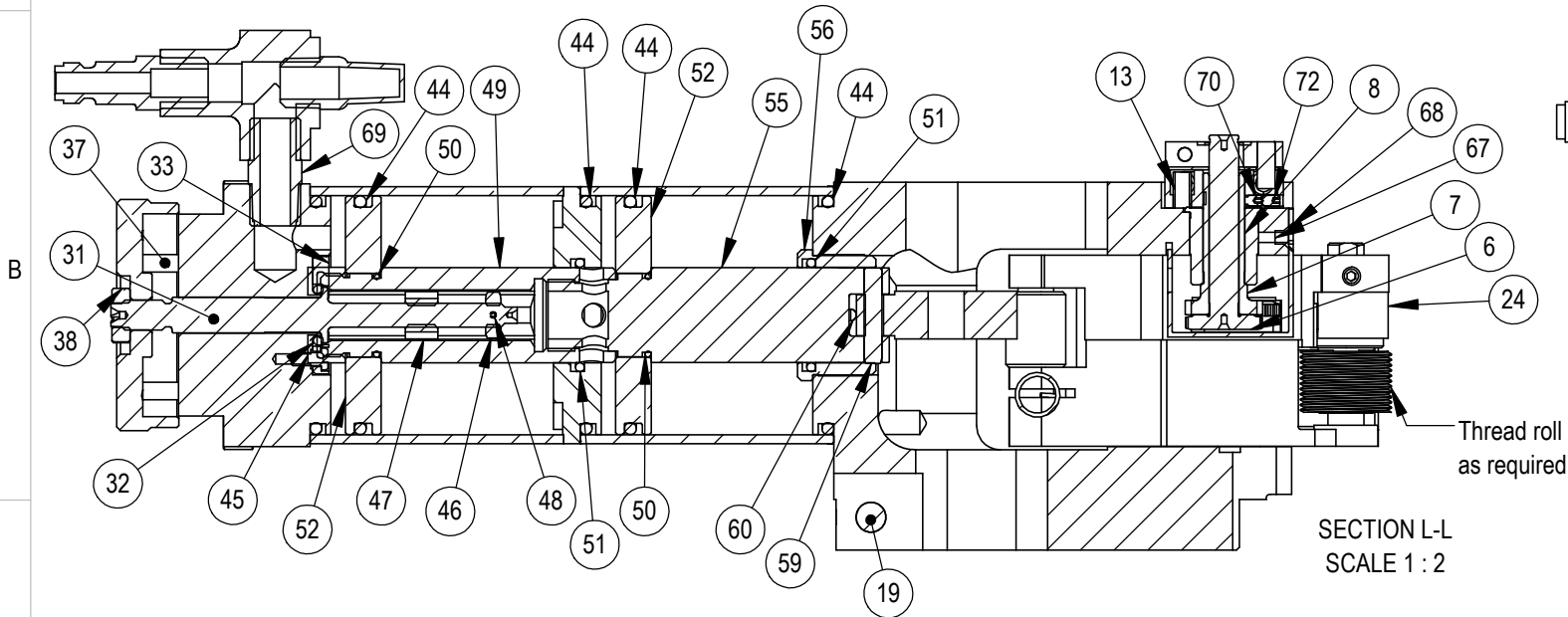
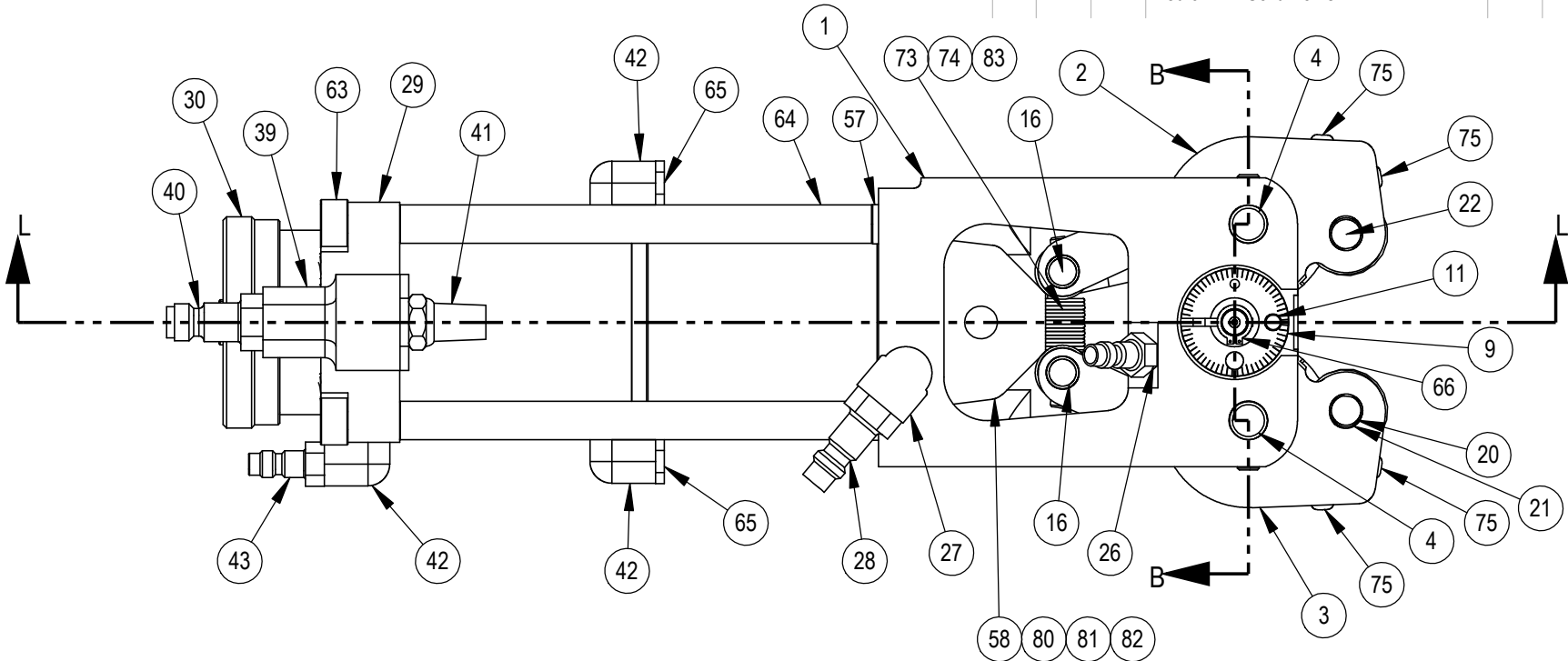
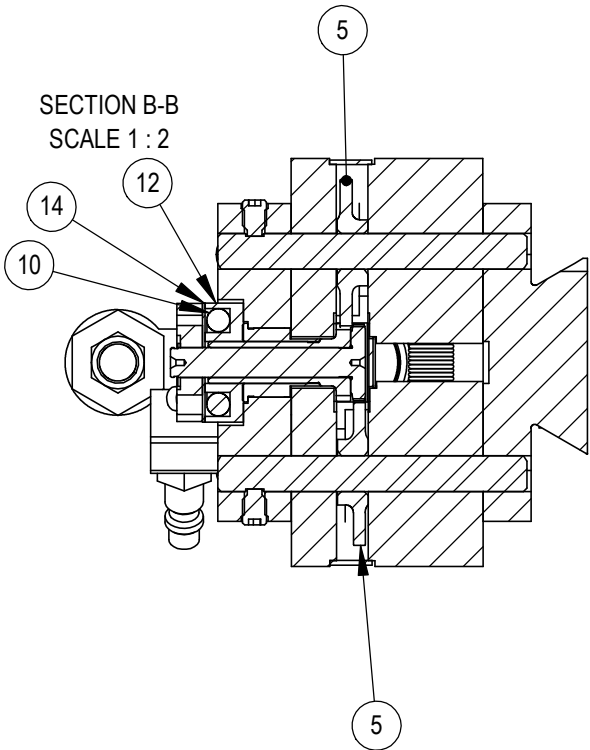
4

3

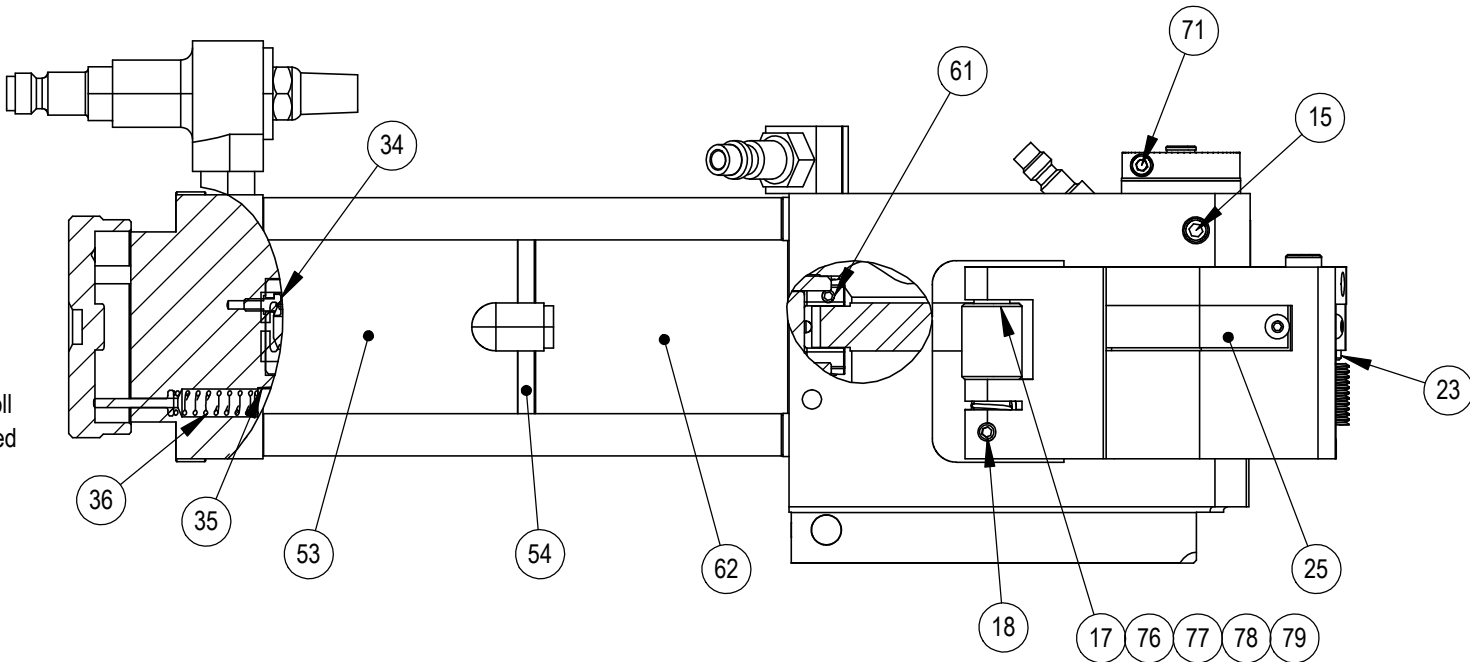
2

1

| REV | ZONE | ECN  | REVISION DESCRIPTION   | DATE   | ENG |
|-----|------|------|------------------------|--------|-----|
| E   | .... | .... | Redrawn in SolidWorks. | 2/9/24 | TSS |



SECTION L-L  
SCALE 1 : 2



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C. J. WINTER ENGINEERING  
STANDARD E1058 & ASME  
Y14.5M 1994. UNTOLERANCED  
DIMENSIONS ARE BASIC  
SW

DRAWN BY:T.Shurtliff  
DWG DATE:2/9/2024  
ENG. APPR:  
APPR DATE:  
MATERIAL:  
HEAT TRT:



134925: Attachment Assembly

DWG SIZE SCALE: 1:4  
B SHEET 1 OF 1  
DRAWING NO.  
A34DAV4TH

| 6        |             |                                        |      | 5        |             | 4                                   |      | 3                                                                                                                                                                                             |             | 2                                        |      |     |      | 1    |                        |        |     |
|----------|-------------|----------------------------------------|------|----------|-------------|-------------------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------|------|-----|------|------|------------------------|--------|-----|
| ITEM NO. | PART NUMBER | DESCRIPTION                            | QTY. | ITEM NO. | PART NUMBER | DESCRIPTION                         | QTY. |                                                                                                                                                                                               |             |                                          |      | REV | ZONE | ECN  | REVISION DESCRIPTION   | DATE   | ENG |
| 1        | 134001      | Roll Arm Bracket                       | 1    | 31       | 134103      | Adjusting Screw (Poppet)            | 1    |                                                                                                                                                                                               |             |                                          |      | E   | .... | .... | Redrawn in SolidWorks. | 2/9/24 | TSS |
| 2        | 134003      | L.H. Roll Arm                          | 1    | 32       | 134107      | O-Ring: .630 OD x .424 ID x .103 W  | 1    | ITEM NO.                                                                                                                                                                                      | PART NUMBER | DESCRIPTION                              | QTY. |     |      |      |                        |        |     |
| 3        | 134005      | R.H. Roll Arm                          | 1    | 33       | 134104      | O-Ring Retainer                     | 1    | 61                                                                                                                                                                                            | 125043      | Screw: SSS, #8-32 x .188 Cup Pt.         | 1    |     |      |      |                        |        |     |
| 4        | 134006      | Fulcrum Pin                            | 2    | 34       | 134106      | Screw: LHCS, #6-32 x .313           | 3    | 62                                                                                                                                                                                            | 125058      | Cylinder                                 | 1    |     |      |      |                        |        |     |
| 5        | 140234      | Idler Gear                             | 2    | 35       | 140305      | Screw: SPP, 1/8-27 PTF x .250       | 3    | 63                                                                                                                                                                                            | 126007      | Cylinder Screw                           | 4    |     |      |      |                        |        |     |
| 6        | 141382      | Internal Gear                          | 1    | 36       | 134065      | Spring: Compression, .300 OD x .875 | 3    | 64                                                                                                                                                                                            | 126006      | Cover Tube                               | 4    |     |      |      |                        |        |     |
| 7        | 141389      | External Gear                          | 1    | 37       | 141363      | Plunger- Adj. Knob                  | 3    | 65                                                                                                                                                                                            | 125411      | Muffler                                  | 2    |     |      |      |                        |        |     |
| 8        | 141388      | Compensator Bushing                    | 1    | 38       | 140307      | Jam Nut, 5/16-18                    | 1    | 66                                                                                                                                                                                            | 141380      | Compensator Retaining Ring 5/16 Dia.     | 1    |     |      |      |                        |        |     |
| 9        | 141383      | Adjusting Collar                       | 1    | 39       | 134069      | Valve: Quick Exhaust                | 1    | 67                                                                                                                                                                                            | 160086      | Screw: FHSS, #6-32 x .188                | 1    |     |      |      |                        |        |     |
| 10       | 140281      | Compensator Spring                     | 2    | 40       | 141369      | Quick Disconnect Plug               | 1    | 68                                                                                                                                                                                            | 134013      | Center Gear Guard                        | 1    |     |      |      |                        |        |     |
| 11       | 140282      | Adjusting Collar Pin                   | 1    | 41       | 141704      | Muffler                             | 1    | 69                                                                                                                                                                                            | 141705      | Close Nipple                             | 1    |     |      |      |                        |        |     |
| 12       | 140216      | Spring Retainer                        | 1    | 42       | 134059      | Adapter Elbow                       | 3    | 70                                                                                                                                                                                            | 125018      | Screw: SSS, #4-40 x 0.175 HLF Dog Backer | 1    |     |      |      |                        |        |     |
| 13       | 140285      | Pin Spring .188 Dia x .375             | 1    | 43       | 141370      | Quick Disconnect Plug               | 1    | 71                                                                                                                                                                                            | 141379      | Screw: SHCS, #6-32 x .500                | 1    |     |      |      |                        |        |     |
| 14       | 141378      | Cover Plate                            | 1    | 44       | 125060      | O-Ring: 2.50 OD x 2.25 ID x .125 W  | 5    | 72                                                                                                                                                                                            | 125169      | Screw: SSS, #4-40 x 0.125 Flat Pt.       | 1    |     |      |      |                        |        |     |
| 15       | 134038      | Screw: SSS, 1/4-28 x .250 Half Dog     | 2    | 45       | 126005      | Retainer Nut                        | 1    | 73                                                                                                                                                                                            | 140222      | Roll Arm Spring - Long (Green)           | 1    |     |      |      |                        |        |     |
| 16       | 140229      | Wedge Roller Pin                       | 2    | 46       | 125056      | Stop Nut                            | 1    | 74                                                                                                                                                                                            | 141391      | Roll Arm Spring-Medium (Yellow)          | 1    |     |      |      |                        |        |     |
| 17       | 140219      | Wedge Roller (.625 Dia.)               | 2    | 47       | 126004      | Adjusting Nut                       | 1    | 75                                                                                                                                                                                            | 134072      | Screw: BHCS, #6-32 x 0.250               | 4    |     |      |      |                        |        |     |
| 18       | 160054      | Screw: SSS, #10-32 x .250 Half Dog Pt. | 5    | 48       | 160140      | Pin: Spring, .063 dia x .438        | 1    | 76                                                                                                                                                                                            | 140220      | Wedge Roller (.750 Dia)                  | 2    |     |      |      |                        |        |     |
| 19       | 134023      | Eye Bolt Pin                           | 1    | 49       | 126002      | Cylinder Rear Shaft                 | 1    | 77                                                                                                                                                                                            | 140221      | Wedge Roller (.875 Dia.)                 | 2    |     |      |      |                        |        |     |
| 20       | 134007      | Carbide Roll Pin                       | 2    | 50       | 125044      | O-Ring: 0.88 OD x .75 ID x .063 W   | 2    | 78                                                                                                                                                                                            | 140378      | Wedge Roller (.688 Dia)                  | 2    |     |      |      |                        |        |     |
| 21       | 134035      | Adjusting Screw                        | 2    | 51       | 125048      | O-Ring: 1.19 OD x 1.00 ID x 0.94 W  | 2    | 79                                                                                                                                                                                            | 140379      | Wedge Roller (.813 Dia.)                 | 2    |     |      |      |                        |        |     |
| 22       | 134008      | Roll Gear                              | 2    | 52       | 125049      | Piston                              | 2    | 80                                                                                                                                                                                            | 134081      | Wedge                                    | 1    |     |      |      |                        |        |     |
| 23       | 134009      | Roll Gear Washer                       | 2    | 53       | 134056      | Cylinder                            | 1    | 81                                                                                                                                                                                            | 134082      | Wedge                                    | 1    |     |      |      |                        |        |     |
| 24       | 134010      | Roll Gear Guard                        | 2    | 54       | 134057      | Baffle Plate                        | 1    | 82                                                                                                                                                                                            | 134083      | Wedge                                    | 1    |     |      |      |                        |        |     |
| 25       | 134011      | Idler Gear Guard                       | 2    | 55       | 126001      | Cylinder Front Shaft                | 1    | 83                                                                                                                                                                                            | 134012      | Roll Arm Spring-Short (Red)              | 1    |     |      |      |                        |        |     |
| 26       | 125070      | Quick Disconnect Plug                  | 1    | 56       | 125047      | Cyinder Shaft Bushing               | 1    | <div>Components</div> <div>134925: Attachment Assembly - Shown Here</div> <div>141600: Control Valve Assembly - Not Shown Here</div> <div>134950: Mounting Information - Not Shown Here</div> |             |                                          |      |     |      |      |                        |        |     |
| 27       | 134039      | 1/4 NPT Male 90 Deg. Elbow             | 1    | 57       | 141373      | Cover Tube Washer                   | 4    |                                                                                                                                                                                               |             |                                          |      |     |      |      |                        |        |     |
| 28       | 141372      | Quick Disconnect Plug                  | 1    | 58       | 134080      | Wedge                               | 1    |                                                                                                                                                                                               |             |                                          |      |     |      |      |                        |        |     |
| 29       | 125138      | Cylinder End Plate (Poppet)            | 1    | 59       | 125042      | Wedge Adapter Pin                   | 1    |                                                                                                                                                                                               |             |                                          |      |     |      |      |                        |        |     |
| 30       | 125055      | Adjusting Knob                         | 1    | 60       | 141377      | Plunger Assembly                    | 2    |                                                                                                                                                                                               |             |                                          |      |     |      |      |                        |        |     |

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.020

A

B

C

SW

DRAWN BY: T.Shurtliff  
DWG DATE: 2/9/2024  
ENG. APPR:  
APPR DATE:  
MATERIAL:  
HEAT TRT:

C. J. WINTER

MACHINE TECHNOLOGIES, INC.

DWG SIZE  
B  
DRAWING NO.  
A34DAV4TH

DWG SIZE  
SCALE: 1:4  
Sheet1

134925: Attachment Assembly

| 6 |  |  |  | 5 |  | 4 |  | 3 |  | 2 |  |  |  | 1 |  |  |
|---|--|--|--|---|--|---|--|---|--|---|--|--|--|---|--|--|
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