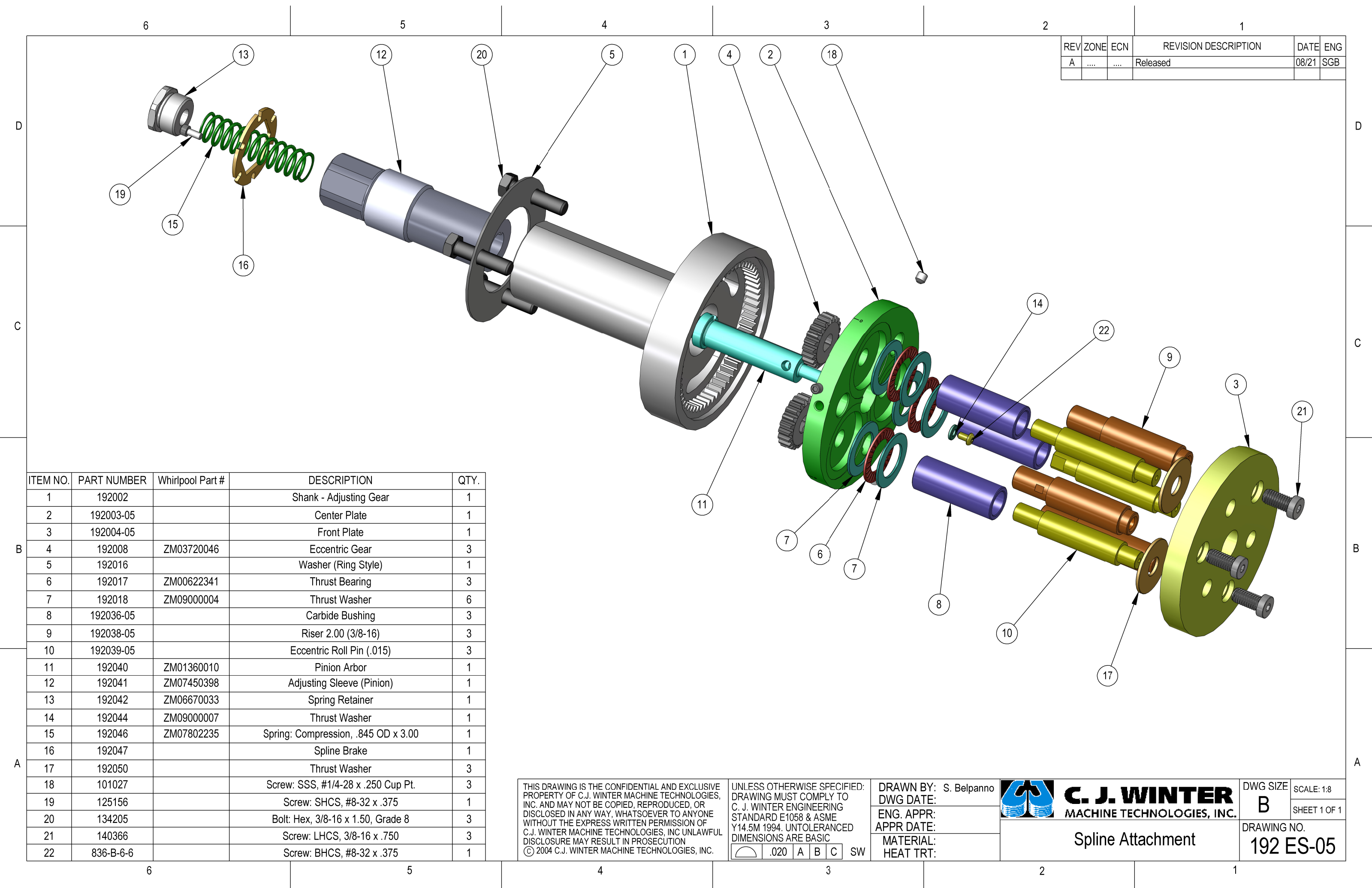




REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A			Released	08/21	SGB

ITEM NO.	PART NUMBER	Whirlpool Part #	DESCRIPTION	QTY.
1	192002		Shank - Adjusting Gear	1
2	192003-05		Center Plate	1
3	192004-05		Front Plate	1
4	192008	ZM03720046	Eccentric Gear	3
5	192016		Washer (Ring Style)	1
6	192017	ZM00622341	Thrust Bearing	3
7	192018	ZM09000004	Thrust Washer	6
8	192036-05		Carbide Bushing	3
9	192038-05		Riser 2.00 (3/8-16)	3
10	192039-05		Eccentric Roll Pin (.015)	3
11	192040	ZM01360010	Pinion Arbor	1
12	192041	ZM07450398	Adjusting Sleeve (Pinion)	1
13	192042	ZM06670033	Spring Retainer	1
14	192044	ZM09000007	Thrust Washer	1
15	192046	ZM07802235	Spring: Compression, .845 OD x 3.00	1
16	192047		Spline Brake	1
17	192050		Thrust Washer	3
18	101027		Screw: SSS, #1/4-28 x .250 Cup Pt.	3
19	125156		Screw: SHCS, #8-32 x .375	1
20	134205		Bolt: Hex, 3/8-16 x 1.50, Grade 8	3
21	140366		Screw: LHCS, 3/8-16 x .750	3
22	836-B-6-6		Screw: BHCS, #8-32 x .375	1

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DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC

	.020	A	B	C	SW
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DRAWN BY: S. Belpanno
DWG DATE:
ENG. APPR:
APPR DATE:
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

Spline Attachment

DWG SIZE
B
SCALE: 1:8
SHEET 1 OF 1
DRAWING NO.
192 ES-05