

6

5

4

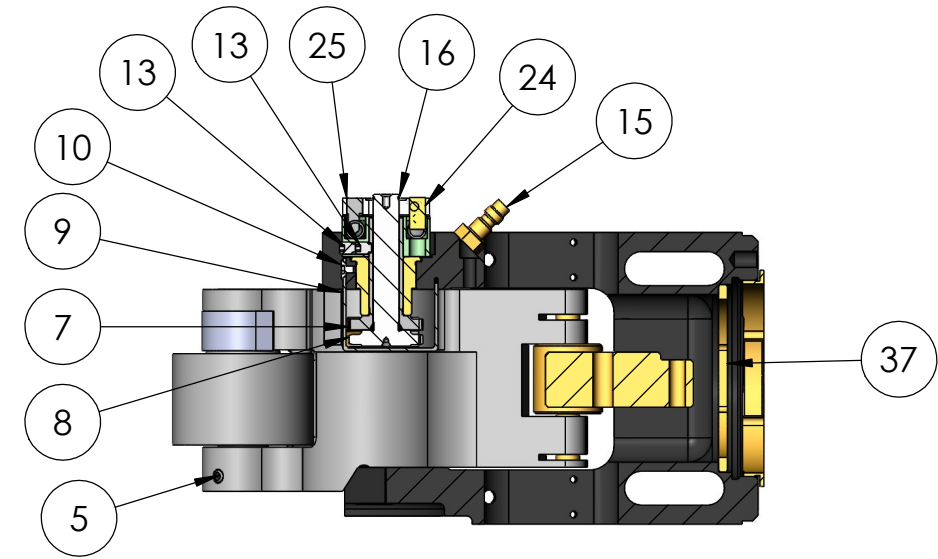
3

2

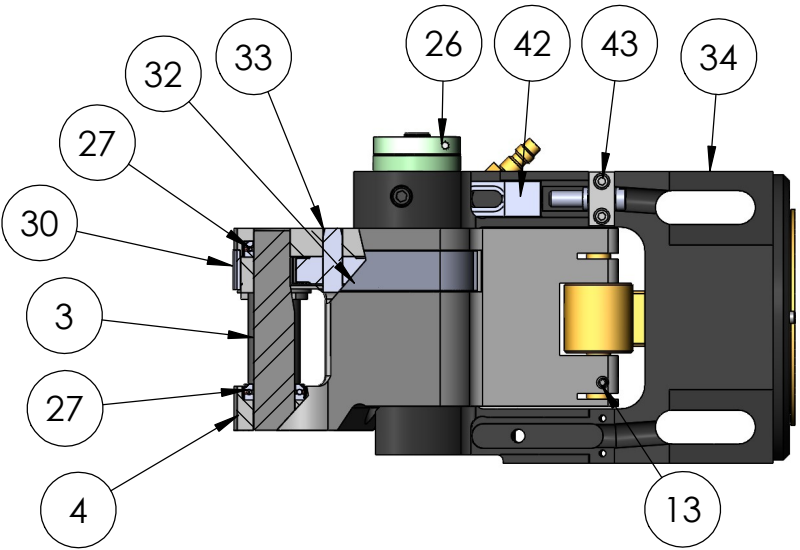
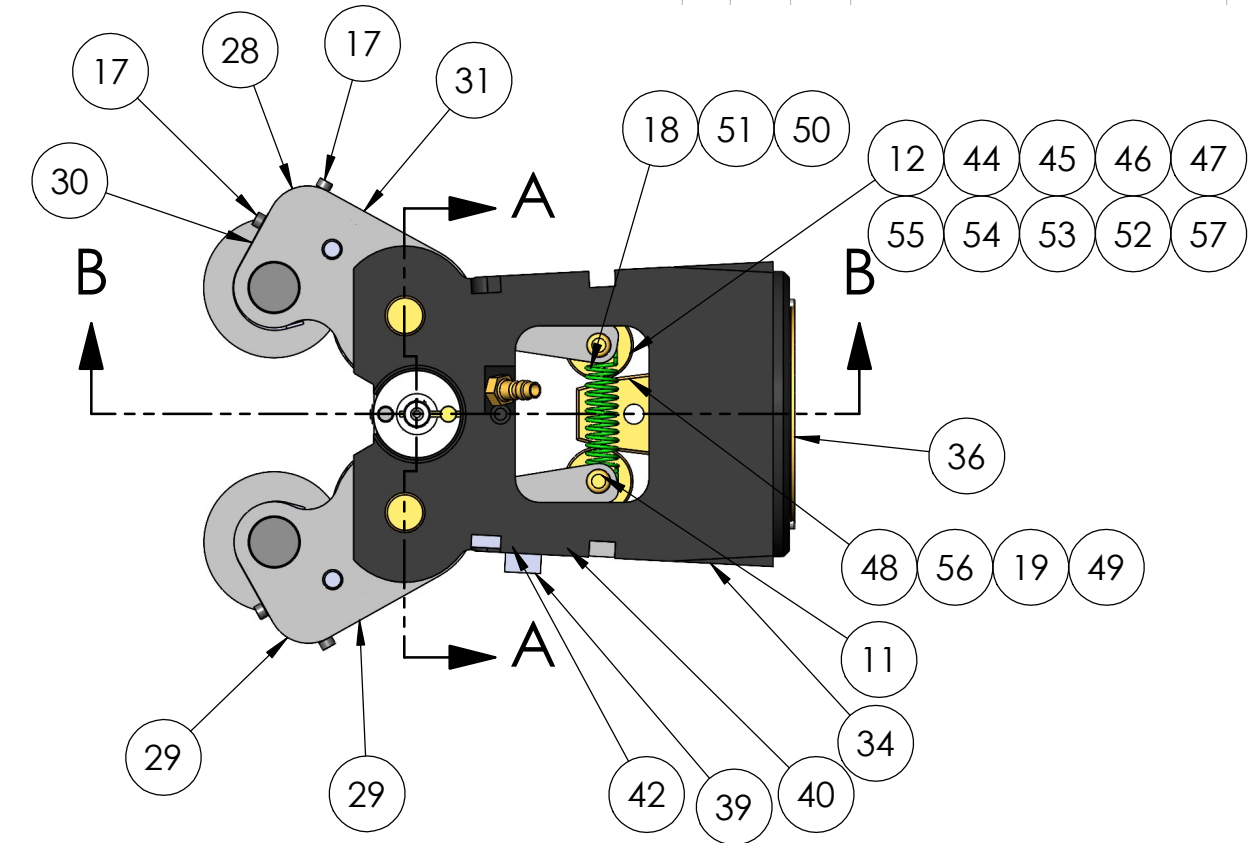
1

REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
F			Redrawn in Solidworks	3/22	NA

SECTION A-A



SECTION B-B



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DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC
SW

DRAWN BY:
DWG DATE:
ENG. APPR:
APPR DATE:
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

172914: Bracket Assembly

DWG SIZE
SCALE: 1:3
B
Sheet1
DRAWING NO.
173SA2

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG										
1	160145	Fulcrum Pin (New Style)	2	30	170016	Roll Gear Guard	2	F			Redrawn in Solidworks	3/22	NA										
2	162020	Roll Gear	2	31	172003	Idler Gear Guard	2																
3	162007	Carbide Roll Pin	2	32	170013	Intermediate Idler Gear	2																
4	162003	Adjusting Screw	2	33	170014	Intermediate Idler Pin	2																
5	162008	Screw: SSS, #10-32 x .375 Half dog Pt.	2	34	160136QR	Quick Release Roll Arm Bracket (SA2)	1																
6	160005	Idler Gear	2	35	160048	Compensator Bushing	1																
7	160004	External Gear	1	36	160416	Quick Release Adapter	1																
8	160093	Internal Gear	1	37	160417	Quick Release Washer	1																
9	160085	Center Gear Guard	1	38	838-19	Pin: Spring, .188 dia x .500	2																
10	160086	Screw: FHSS, #6-32 x .188	1	39	160132	Adjustable Key	1																
11	160091	Wedge Roller Pin	2	40	160133	Adjusting Screw	1																
12	160007	Wedge Roller (1.075 Dia)	3	41	160134	Adjusting Screw Retainer	1																
13	160054	Screw: SSS, #10-32 x 0.250 Half Dog Pt.	6	42	160135	Screw: LHCS, 1/4-28 x .500	1																
14	160103	Screw: SSS, 5/16-18 x .750 Half Dog Pt.	2	43	125174	Screw: SHCS, #6-32 x .375	2																
15	125070	Quick Disconnect Plug	1	44	160026	Wedge Roller (.750 Dia)	2																
16	160108	Retainer Ring, Bowed: .394 Dia	1	45	160027	Wedge Roller (.875 Dia)	2																
17	140207	Screw: SHCS, #6-32 x .250	4	46	160028	Wedge Roller (1.000 Dia)	2																
18	160035	Roll Arm Spring, Green	1	47	160029	Wedge Roller (1.312 Dia)	2																
19	160032	Wedge, Large	1	48	160031	Wedge, Medium	1																
20	160050	Spring Retainer	1	49	160033	Wedge, Ex-Large	1																
21	160051	Compensator Spring	2	50	160034	Roll Arm Spring, Red	1																
22	160102	Cover Plate	1	51	160130	Roll Arm Spring, Yellow	1																
23	160092	Adjusting Collar	1	52	160402	Wedge Roller (.688 Dia.)	2																
24	160053	Pin: Dowel, .250 Dia. x .500	1	53	160403	Wedge Roller (.813 dia.)	2																
25	160052	Adjusting Collar Pin	1	54	160405	Wedge Roller (.938 dia.)	2																
26	141379	Screw: SHCS, #6-32 x .500	1	55	160406	Wedge Roller (1.156 Dia.)	2																
27	162004	Thrust Bearing	4	56	160030	Wedge, Narrow	1																
28	172001	R.H. Roll Arm	1	57	160025	Wedge Roller (.625 Dia)	2																
29	172002	L.H. Roll Arm	1																				

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.020

A

B

C

SW

DRAWN BY:

DWG DATE:

ENG. APPR:

APPR DATE:

MATERIAL:

HEAT TRT:

C. J. WINTER

MACHINE TECHNOLOGIES, INC.

DWG SIZE

B

SCALE: 1:3

DRAWING NO.

173SA2

172914: Bracket Assembly

172914: Bracket Assembly- shown here

163910QR: Power Pack Assembly- not shown

141600: Control Valve Assembly-not shown

Serial No. Range

172222-Current