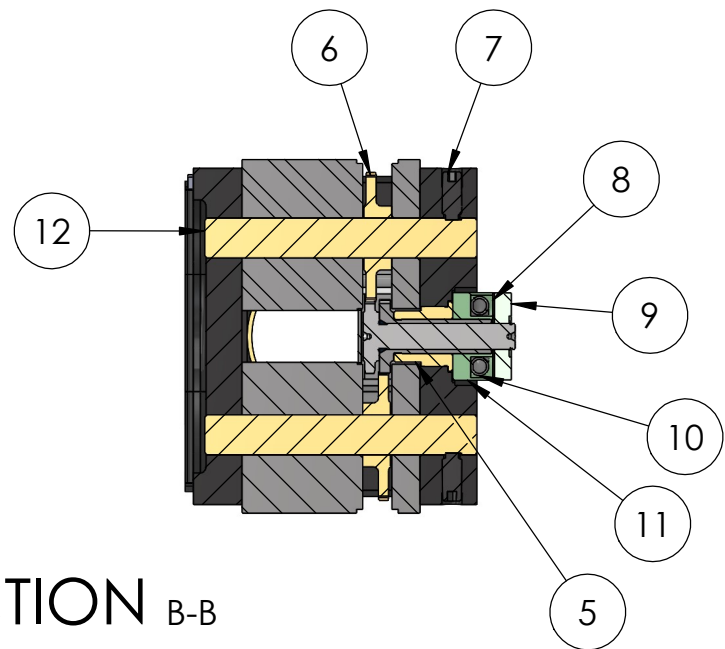
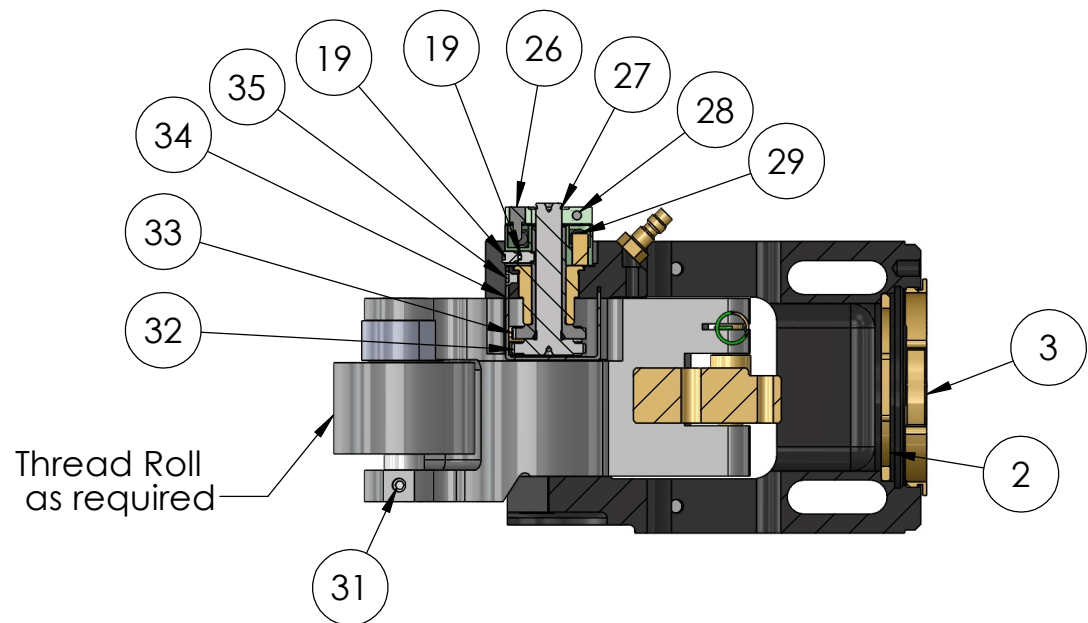
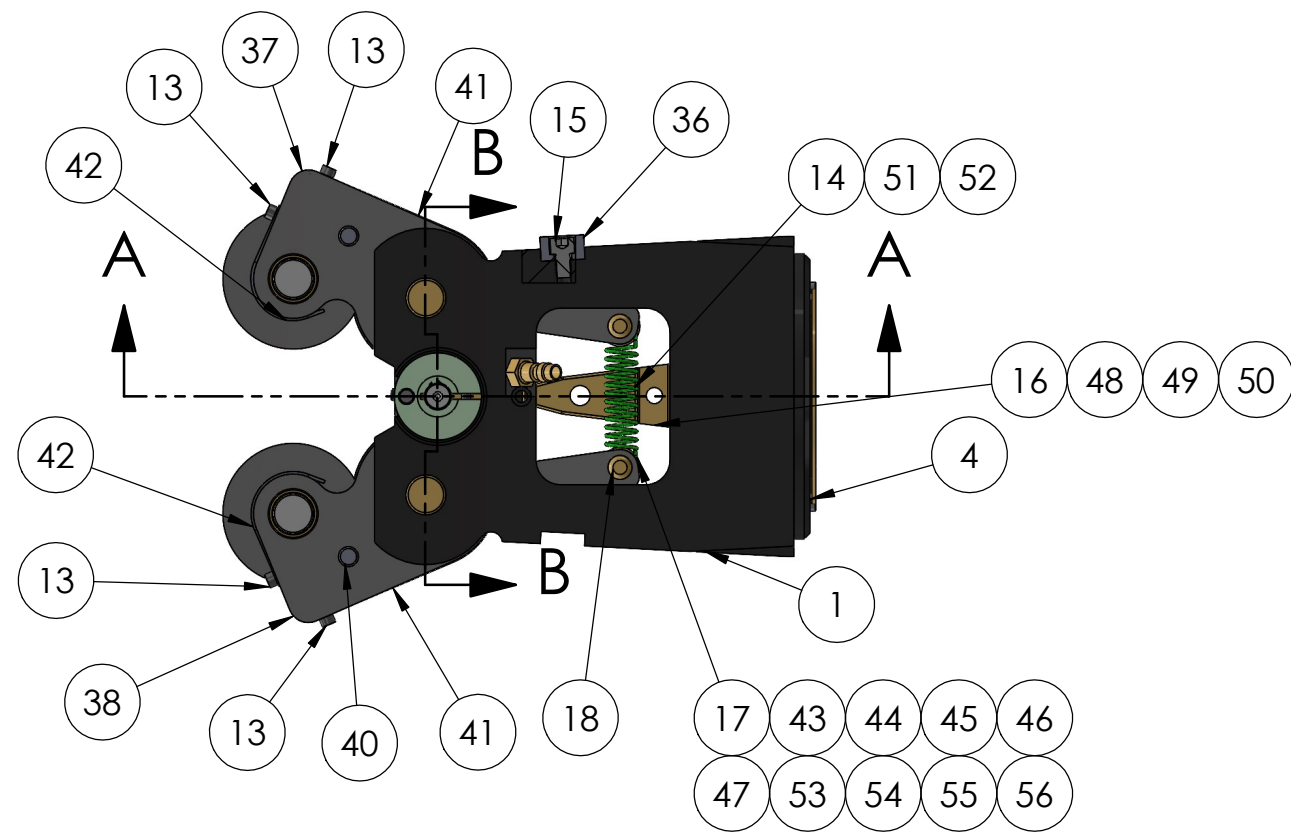


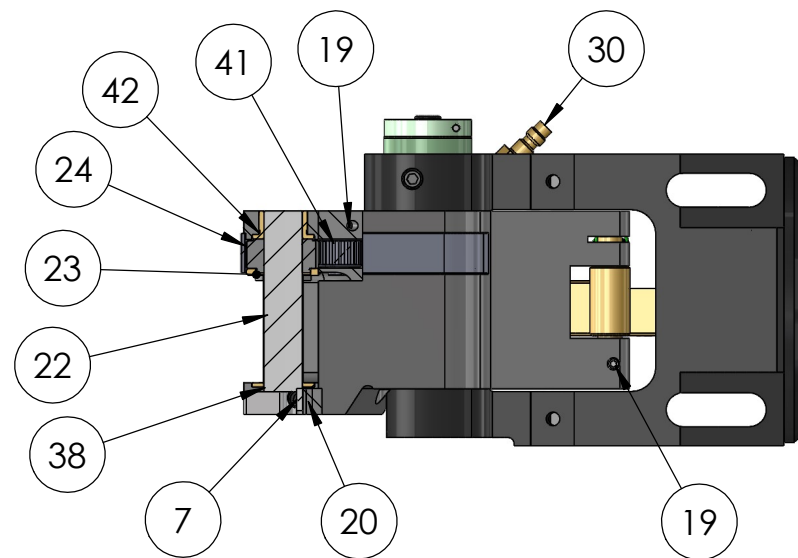
REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
F	Redrawn in Solidworks	2/22	NA



SECTION B-B



SECTION A-A



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 .020 A B C SW

DRAWN BY:
 DWG DATE:
 ENG. APPR:
 APPR DATE:
 MATERIAL:
 HEAT TRT:



170904: Bracket Assembly

DWG SIZE SCALE: 1:3
B Sheet1
 DRAWING NO.
170SA1

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.				
1	160071QR	Quick Release Roll Arm Bracket (SA1)	1	28	141379	Screw: SHCS, #6-32 x .500	1	29	160053	Pin: Dowel, .250 Dia. x .500	1	30	125070	Quick Disconnect Plug	1	31	140280	Screw: SSS, 1/4-28 x .250 Half Dog	2				
2	160417	Quick Release Washer	1	32	160093	Internal Gear	1	33	160004	External Gear	1	34	160085	Center Gear Guard	1	35	160086	Screw: FHSS, #6-32 x .188	1				
3	160416	Quick Release Adapter	1	36	160072	Key	2	37	170003	R.H. Roll Arm	1	38	170004	L.H. Roll Arm	1	39	170013	Intermediate Idler Gear	2				
4	838-19	Pin: Spring, .188 dia x .500	2	40	170014	Intermediate Idler Pin	2	41	170015	Idler Gear Guard	2	42	170016	Roll Gear Guard	2	43	160007	Wedge Roller (1.075 Dia)	2				
5	160048	Compensator Bushing	1	44	160026	Wedge Roller (.750 Dia)	2	45	160027	Wedge Roller (.875 Dia)	2	46	160028	Wedge Roller (1.000 Dia)	2	47	160029	Wedge Roller (1.312 Dia)	2				
6	160005	Idler Gear	2	48	160031	Wedge, Medium	1	49	160032	Wedge, Large	1	50	160033	Wedge, Ex-Large	1	51	160034	Roll Arm Spring, Red	1				
7	160103	Screw: SSS, 5/16-18 x .750 Half Dog Pt.	4	52	160130	Roll Arm Spring, Yellow	1	53	160402	Wedge Roller (.688 Dia.)	2	54	160403	Wedge Roller (.813 dia.)	2	55	160405	Wedge Roller (.938 dia.)	2				
8	160102	Cover Plate	1	56	160406	Wedge Roller (1.156 Dia.)	2	20	160099	Pin: Dowel, .094 dia. x .438	2	21	160098	Roll Arm Thrust Washer	2	22	160044	Carbide Roll Pin	2				
9	160092	Adjusting Collar	1					23	160043	Roll Gear Washer	2	24	160006	Roll Gear	2	25	160097	Roll Arm Thrust Bushing	2				
10	160051	Compensator Spring	2					26	160052	Adjusting Collar Pin	1	27	160108	Retainer Ring, Bowed: .394 Dia	1								
11	160050	Spring Retainer	1																				
12	160145	Fulcrum Pin (New Style)	2																				
13	140207	Screw: SHCS, #6-32 x .250	4																				
14	160035	Roll Arm Spring, Green	1																				
15	140204	Screw: SHCS, 1/4-28 x .375	2																				
16	160030	Wedge, Narrow	1																				
17	160025	Wedge Roller (.625 Dia)	2																				
18	160091	Wedge Roller Pin	2																				

REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
F	Redrawn in Solidworks	2/22	NA

Components
170904: Bracket Assembly-shown here
160911QR: Power Pack Assembly-not shown
141600: Control Valve Assembly- not shown
Serial No. Range
170196-Current

A

A

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		ENG. APPR: APPR DATE:		DRAWING NO. 170SA1
		MATERIAL: HEAT TRT:	170904: Bracket Assembly	