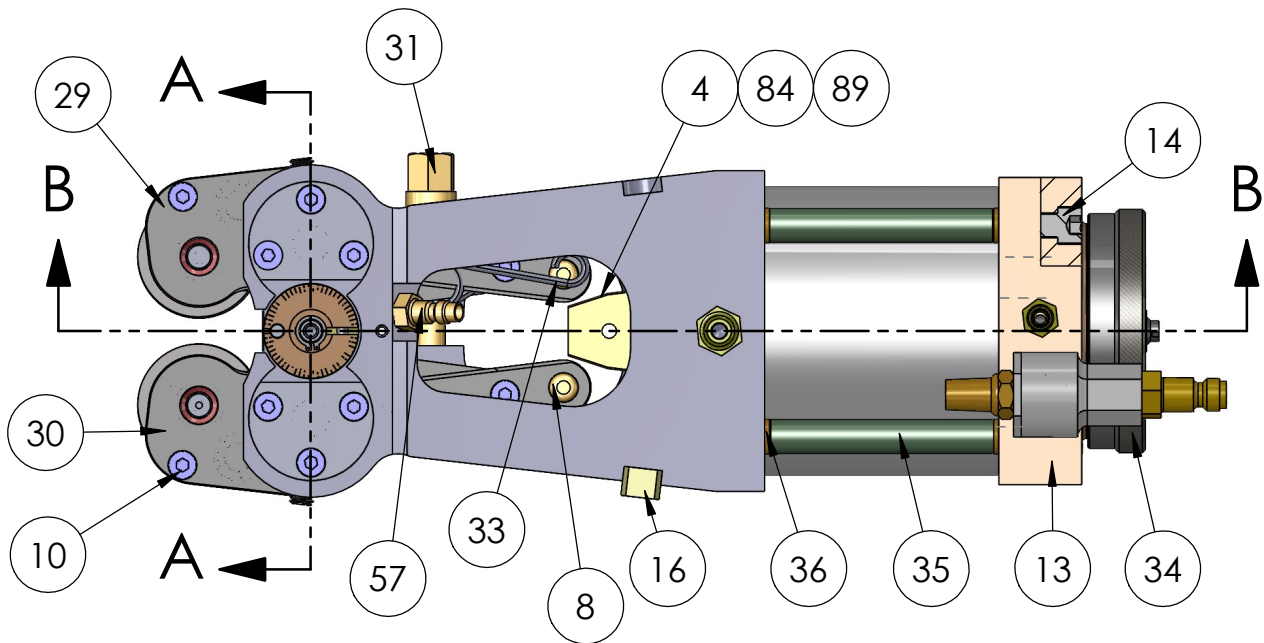
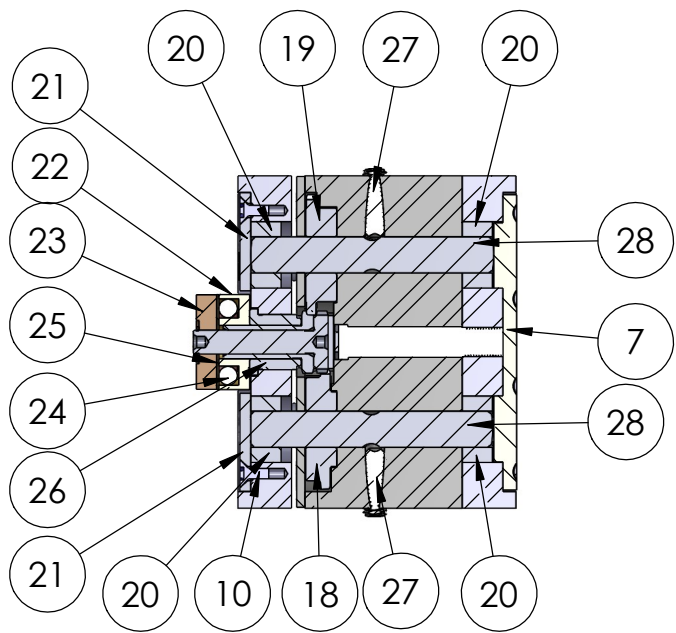
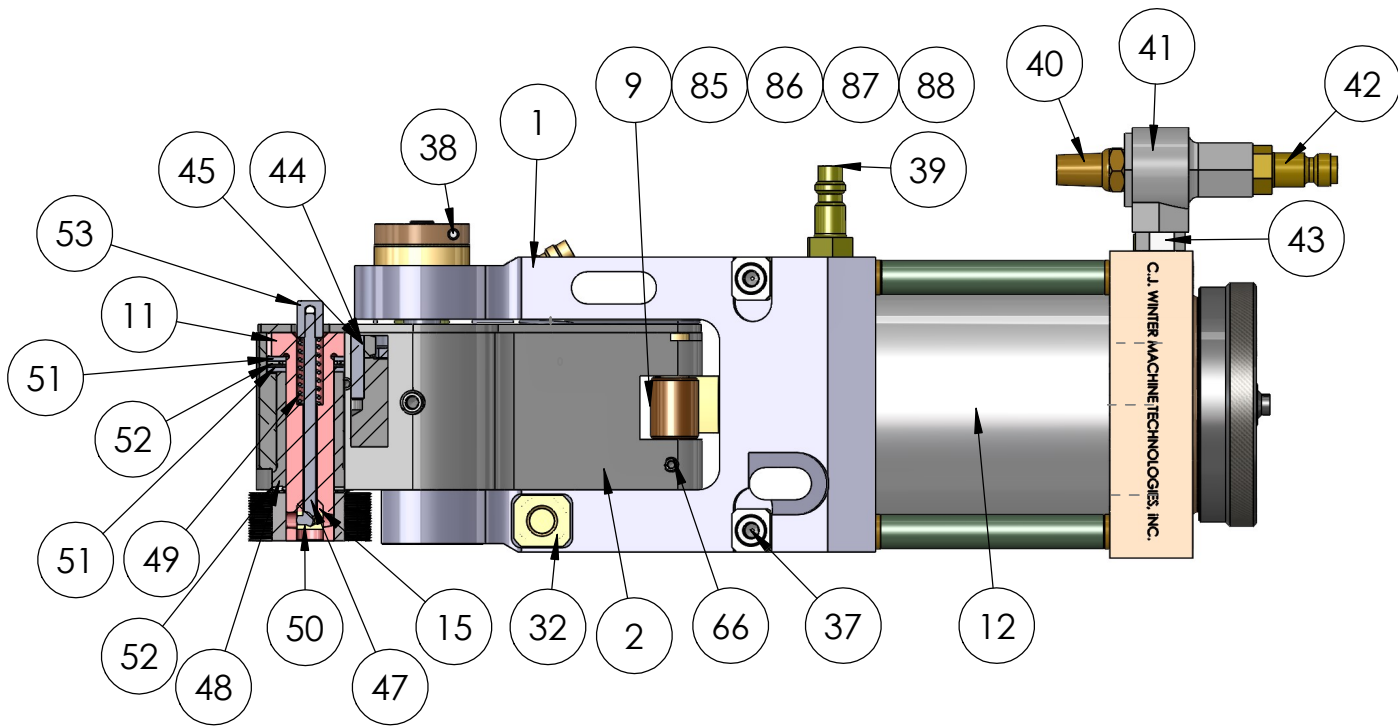
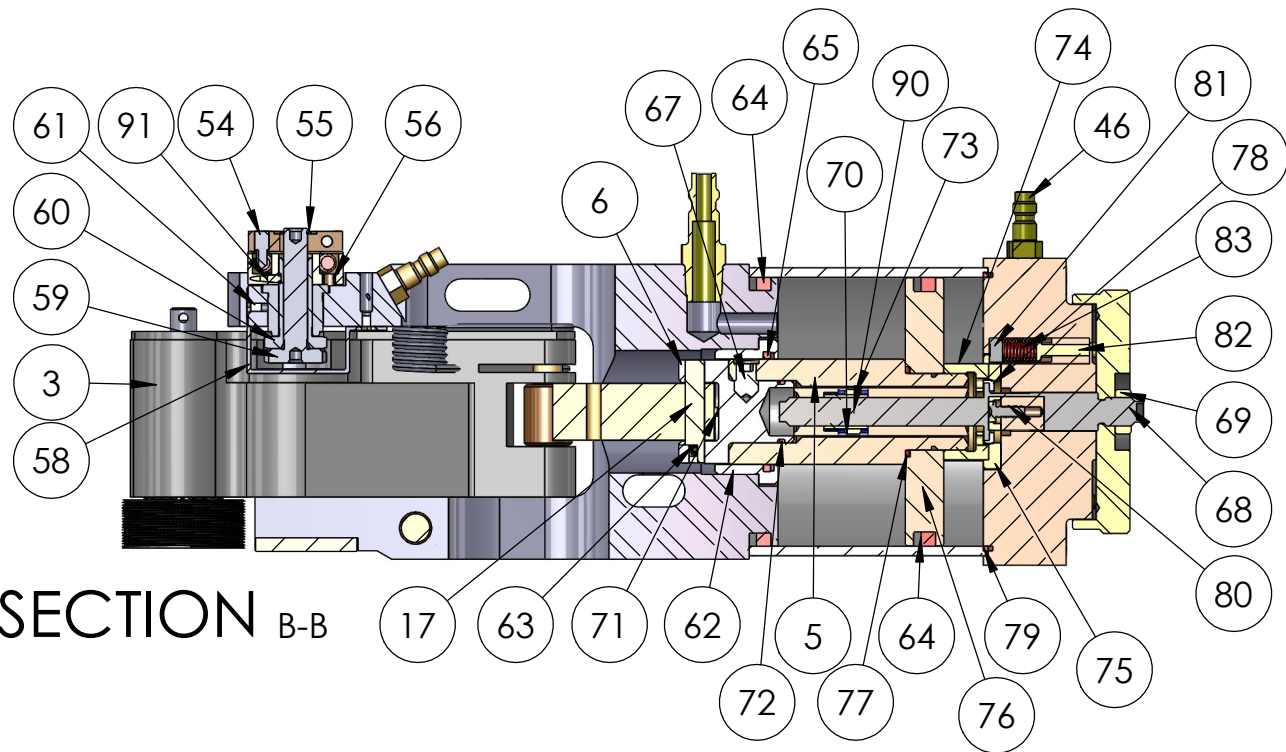


REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
C			Redrawn in SolidWorks	1/22	NA



SECTION A-A



SECTION B-B

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UNLESS OTHERWISE SPECIFIED:
DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC

DRAWN BY: N. Albornoz
DWG DATE: 1/27/22
ENG. APPR: P Allart
APPR DATE: 1/27/22
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

145925 Attachment Assembly

DWG SIZE
SCALE: 2:5
B
Sheet1
DRAWING NO.
1450B

6				5		4		3		2			1			
ITEM NO.	PART NO	DESCRIPTION	QTY.	ITEM NO.	PART NO	DESCRIPTION	QTY.				REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
1	145001	Roll Arm Bracket- Yoke Style	1	46	141370	Quick Disconnect Plug	1				C			Redrawn in SolidWorks	1/22	NA
2	145003	L.H. Roll Arm	1	47	145040	Tie Rod	2									
3	145002	R.H. Roll Arm	1	48	145004	Roll Arm Bushing	2									
4	145030	Wedge	1	49	134065	Spring: Compression, .300 OD x .875	2	ITEM NO.	PART NO	DESCRIPTION	QTY.					
5	141352	Cylinder Shaft	1	50	145042	Bearing: Ball, .2188 dia, Grade 48	2	84	145028	Wedge, Narrow	1					
6	141357	Wedge Adapter	1	51	145010	Thrust Bearing Race	4	85	140220	Wedge Roller (.750 Dia)	2					
7	145031	Taper Setting Plate	1	52	145009	Bearing: Needle 1.115 OD x .627 ID	4	86	140221	Wedge Roller (.875 Dia.)	2					
8	145024	Wedge Roller Pin	2	53	145043	Release Button	2	87	140378	Wedge Roller (.688 Dia)	2					
9	140219	Wedge Roller (.625 Dia.)	2	54	140282	Adjusting Collar Pin	1	88	140379	Wedge Roller (.813 Dia.)	2					
10	145027	Screw: FHCS, #8-32 x .375	18	55	141380	Compensator Retaining Ring 5/16 Dia.	1	89	145029	Wedge, Medium	1					
11	145039	Roll Support Shaft- Quick Change	2	56	140285	Pin Spring .188 Dia x .375	1	90	160140	Pin: Spring, .063 dia x .438	1					
12	141353	Cylinder	1	57	125070	Quick Disconnect Plug	1	91	125018	Screw: SSS, #4-40 x 0.175 HLF Dog Backer	1					
13	141511	Cylinder End Plate, (Poppet)	1	58	145018	Center Gear Guard	1	Components 145925: Attachment Assembly-shown here 141600: Control Valve Assembly- not shown Serial No. Range 145091-Current								
14	141366	Cylinder Screw	4	59	145013	Internal Gear	1									
15	145041	Locking Ramp	2	60	145014	External Gear	1									
16	140203	Key	2	61	160086	Screw: FHSS, #6-32 x .188	2									
17	141358	Wedge Adapter Pin	1	62	141355	Cylinder Shaft Bushing	1									
18	145016	L.H. Idler Gear	1	63	141368	Screw: SSS, #8-32 x .250 Cup Pt.	1									
19	145015	R.H. Idler Gear	1	64	140256	O-Ring: 3.50 OD x 3.13 ID x .188 W	2									
20	145012	Bearing: Fulcrum Pin, 22mm OD x 12mm ID	4	65	141360	O-Ring: 1.56 OD x 1.38 ID x 0.094 W	1									
21	145017	Fulcrum Thrust Plate	2	66	140287	Screw: SSS, #10-32 x .250 Cup Pt.	6									
22	140216	Spring Retainer	1	67	140231	Screw: SSS, 5/16-18 x .438 Cup Pt.	1									
23	141383	Adjusting Collar	1	68	160411	Adjusting Screw (Poppet)	1									
24	140281	Compensator Spring	2	69	141375	Stop Nut	1									
25	141378	Cover Plate	1	70	141375	Stop Nut (.063 hole)	1									
26	145019	Compensator Bushing	1	71	141377	Plunger Assembly	2									
27	145025	Fulcrum Lock Screw	2	72	141359	O-Ring:L .81 OD x .69 ID x .063 W	1									
28	145011	Fulcrum Pin	2	73	140263	Adjusting Screw Nut	1									
29	145007	R.H. Cover Plate	1	74	141354	Retainer Nut	1									
30	145008	L.H. Cover Plate	1	75	160412	O-Ring Retainer	1									
31	145021	Taper Adjusting Bolt	1	76	141351	Piston	1									
32	145022	Taper Adjusting Nut	1	77	141390	O-Ring: 1.00 OD x 0.88 ID x 0.063 W	1									
33	145020	Roll Arm Spring	1	78	160414	O-Ring: .824 OD x .546 ID x .139 W	1									
34	141362	Adjusting Knob	1	79	140257	O-Ring: 3.63 OD x 3.50 ID x .063 W	1									
35	141374	Cylinder End Plate (Poppet)	4	80	160413	Screw: LHCS, #8-32 x .375	3									
36	141373	Cover Tube Washer	8	81	140305	Screw: SPP, 1/8-27 PTF x .250	3									
37	140204	Screw: SHCS, 1/4-28 x .375	2	82	141363	Plunger- Adj. Knob	3									
38	141379	Screw: SHCS, #6-32 x .500	1	83	141364	Spring: Compression, .300 OD x .813	3									
39	141372	Quick Disconnect Plug	1													
40	141704	Muffler	1													
41	134069	Valve: Quick Exhaust	1													
42	141369	Quick Disconnect Plug	1													
43	141705	Close Nipple	1													
44	151003	Intermediate Idler Gear	2													
45	151004	Intermediate Idler Gear Pin	2													
						THIS DRAWING IS THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF C.J. WINTER MACHINE TECHNOLOGIES, INC. AND MAY NOT BE COPIED, REPRODUCED, OR DISCLOSED IN ANY WAY, WHATSOEVER TO ANYONE WITHOUT THE EXPRESS WRITTEN PERMISSION OF C.J. WINTER MACHINE TECHNOLOGIES, INC UNLAWFUL DISCLOSURE MAY RESULT IN PROSECUTION © 2004 C.J. WINTER MACHINE TECHNOLOGIES, INC.		UNLESS OTHERWISE SPECIFIED: DRAWING MUST COMPLY TO C. J. WINTER ENGINEERING STANDARD E1058 & ASME Y14.5M 1994. UNTOLERANCED DIMENSIONS ARE BASIC		DRAWN BY:N. Alborno DWG DATE:1/27/22 ENG. APPR:P. Allart APPR DATE:1/27/22 MATERIAL: HEAT TRT:		 C. J. WINTER MACHINE TECHNOLOGIES, INC.		DWG SIZE B DRAWING NO. 1450B	SCALE: 2:5 BOM	
						4		3		2			1			