

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.					REV	ZONE	ECN	REVISION DESCRIPTION		DATE	ENG					
1	134069	Valve: Quick Exhaust	1	42	141384	Roll Arm Thrust Bushing	2					F			Redrawn in Solidworks		XX/XX/XXXX						
2	141369	Quick Disconnect Plug	1	43	141273	Carbide Roll Pin	2																
3	141705	Close Nipple	1	44	140207	Screw: SHCS, #6-32 x .250	4																
4	141704	Muffler	1	45	140232	Idler Gear Guard	2																
5	141511	Cylinder End Plate, (Poppet)	1	46	141367	Screw: SSS, #10-32 x .50 Half Dog Pt. w/Nylon	2																
6	141366	Cylinder Screw	4	47	141394	Roll Gear w/ Heavy Duty Tang	2																
7	141362	Adjusting Knob	1	48	140220	Wedge Roller (.750 Dia)	2																
8	141375	Stop Nut	1	49	140234	Idler Gear	2																
9	160411	Adjusting Screw (Poppet)	1	50	140214	Compensator Center Guard	1																
10	141374	Cylinder End Plate (Poppet)	4	51	141389	External Gear	1																
11	141373	Cover Tube Washer	4	52	140216	Spring Retainer	1																
12	160412	O-Ring Retainer	1	53	141378	Cover Plate	1																
13	160413	Screw: LHCS, #8-32 x .375	3	54	140233	Roll Gear Guard	2																
14	160414	O-Ring: .824 OD x .546 ID x .139 W	1	55	160054	Screw: SSS, #10-32 x .250 Half Dog Pt.	4																
15	141370	Quick Disconnect Plug	1	56	140305	Screw: SPP, 1/8-27 PTF x .250	3																
16	141352	Cylinder Shaft	1	57	141382	Internal Gear	1																
17	141351	Piston	1	58	141383	Adjusting Collar	1																
18	141390	O-Ring: 1.00 OD x 0.88 ID x 0.063 W	1	59	140285	Pin Spring .188 Dia x .375	1																
19	141354	Retainer Nut	1	60	141379	Screw: SHCS, #6-32 x .500	1																
20	140256	O-Ring: 3.50 OD x 3.13 ID x .188 W	1	61	141380	Compensator Retaining Ring 5/16 Dia.	1																
21	140263	Adjusting Screw Nut	1	62	140282	Adjusting Collar Pin	1																
22	141375	Stop Nut (.063 hole)	1	63	140281	Compensator Spring	2																
23	141357	Wedge Adapter	1	64	125169	Screw: SSS, #4-40 x .125 Flat Pt	1																
24	140231	Screw: SSS, 5/16-18 x .438 Cup Pt.	1	65	160086	Screw: FHSS, #6-32 x .188	1																
25	141377	Plunger Assembly	2	66	141224	L. H. Roll Arm	1																
26	141358	Wedge Adapter Pin	1	67	141359	O-Ring:L .81 OD x .69 ID x .063 W	1																
27	141368	Screw: SSS, #8-32 x .250 Cup Pt.	1	68	160140	Pin: Spring, .063 dia x .438	1																
28	140236	Wedge, Medium	1	69	125018	Screw: SSS, #4-40 x 0.175 HLF Dog Backer	1																
29	141200	Roll Arm Bracket	1	70	141363	Plunger- Adj. Knob	3																
30	140257	O-Ring: 3.63 OD x 3.50 ID x .063 W	2	71	141364	Spring: Compression, .300 OD x .813	3																
31	141353	Cylinder	1	72	140222	Roll Arm Spring	1																
32	125070	Quick Disconnect Plug	1	73	141223	R. H. Roll Arm	1																
33	141372	Quick Disconnect Plug	1	74	140208	Roll Arm Spring-Short (Red)	1																
34	140202	Fulcrum Pin	2	75	140235	Wedge, Narrow	1																
35	140294	SSS 1/4-28 x .750	2	76	140237	Wedge, Large	1																
36	140204	Screw: SHCS, 1/4-28 x .375	2																				
37	141388	Compensator Bushing	1																				
38	140203	Key	2																				
39	141355	Cylinder Shaft Bushing	1																				
40	141360	O-Ring: 1.56 OD x 1.38 ID x 0.094 W	1																				
41	140229	Wedge Roller Pin	2																				