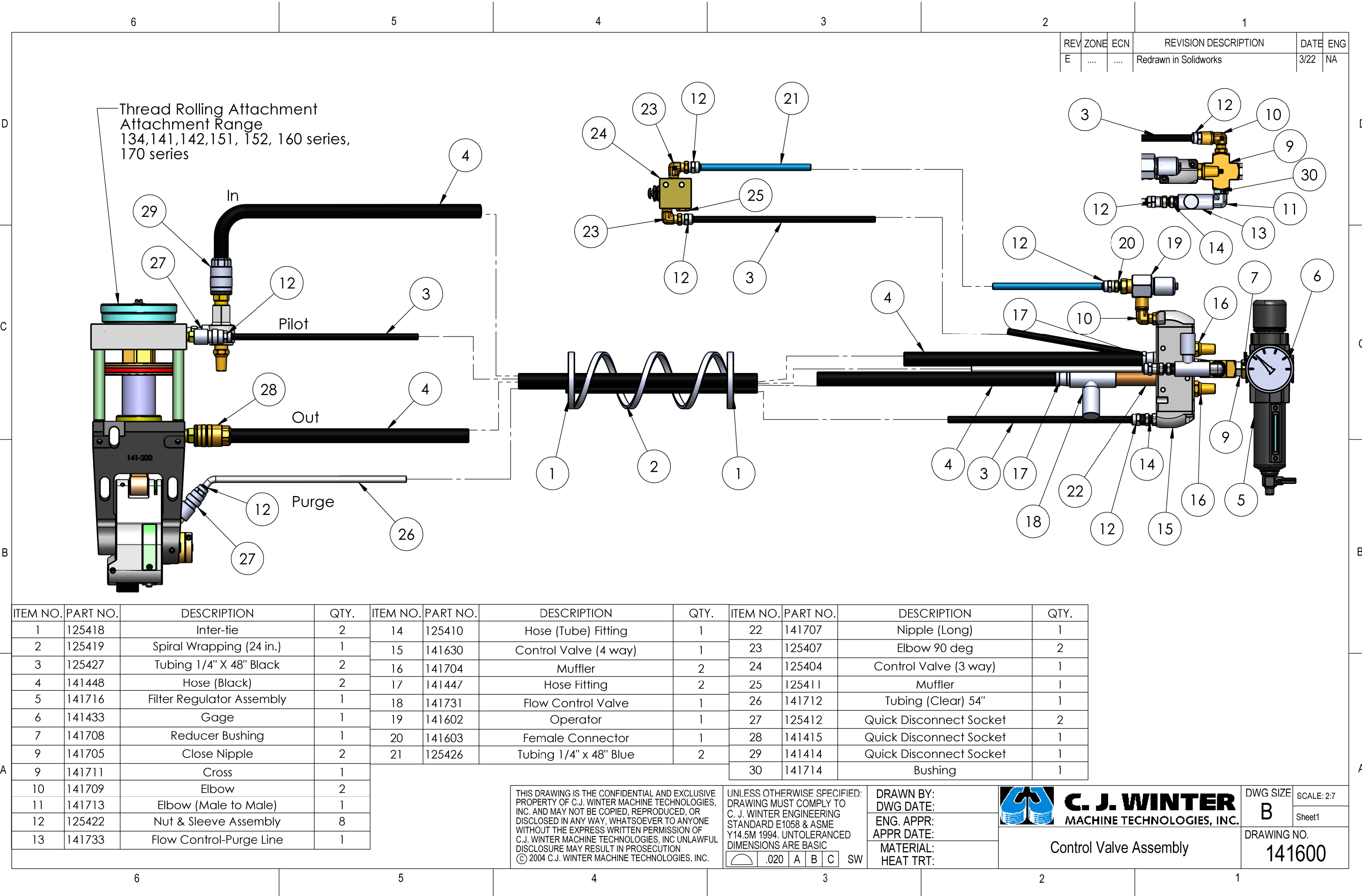




| REV | ZONE | ECN  | REVISION DESCRIPTION  | DATE | ENG |
|-----|------|------|-----------------------|------|-----|
| E   | .... | .... | Redrawn in Solidworks | 3/22 | NA  |

| ITEM NO. | PART NO. | DESCRIPTION               | QTY. | ITEM NO. | PART NO. | DESCRIPTION            | QTY. | ITEM NO. | PART NO. | DESCRIPTION             | QTY. |
|----------|----------|---------------------------|------|----------|----------|------------------------|------|----------|----------|-------------------------|------|
| 1        | 125418   | Inter-tie                 | 2    | 14       | 125410   | Hose (Tube) Fitting    | 1    | 22       | 141707   | Nipple (Long)           | 1    |
| 2        | 125419   | Spiral Wrapping (24 in.)  | 1    | 15       | 141630   | Control Valve (4 way)  | 1    | 23       | 125407   | Elbow 90 deg            | 2    |
| 3        | 125427   | Tubing 1/4" X 48" Black   | 2    | 16       | 141704   | Muffler                | 2    | 24       | 125404   | Control Valve (3 way)   | 1    |
| 4        | 141448   | Hose (Black)              | 2    | 17       | 141447   | Hose Fitting           | 2    | 25       | 125411   | Muffler                 | 1    |
| 5        | 141716   | Filter Regulator Assembly | 1    | 18       | 141731   | Flow Control Valve     | 1    | 26       | 141712   | Tubing (Clear) 54"      | 1    |
| 6        | 141433   | Gage                      | 1    | 19       | 141602   | Operator               | 1    | 27       | 125412   | Quick Disconnect Socket | 2    |
| 7        | 141708   | Reducer Bushing           | 1    | 20       | 141603   | Female Connector       | 1    | 28       | 141415   | Quick Disconnect Socket | 1    |
| 9        | 141705   | Close Nipple              | 2    | 21       | 125426   | Tubing 1/4" x 48" Blue | 2    | 29       | 141414   | Quick Disconnect Socket | 1    |
| 9        | 141711   | Cross                     | 1    |          |          |                        |      | 30       | 141714   | Bushing                 | 1    |
| 10       | 141709   | Elbow                     | 2    |          |          |                        |      |          |          |                         |      |
| 11       | 141713   | Elbow (Male to Male)      | 1    |          |          |                        |      |          |          |                         |      |
| 12       | 125422   | Nut & Sleeve Assembly     | 8    |          |          |                        |      |          |          |                         |      |
| 13       | 141733   | Flow Control-Purge Line   | 1    |          |          |                        |      |          |          |                         |      |

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UNLESS OTHERWISE SPECIFIED:  
DRAWING MUST COMPLY TO  
C. J. WINTER ENGINEERING  
STANDARD E1058 & ASME  
Y14.5M 1994. UNTOLERANCED  
DIMENSIONS ARE BASIC  
SW

DRAWN BY:  
DWG DATE:  
ENG. APPR:  
APPR DATE:  
MATERIAL:  
HEAT TRT:



**C. J. WINTER**  
MACHINE TECHNOLOGIES, INC.

Control Valve Assembly

DWG SIZE  
**B**  
SCALE: 2:7  
Sheet1

DRAWING NO.  
**141600**