

6

5

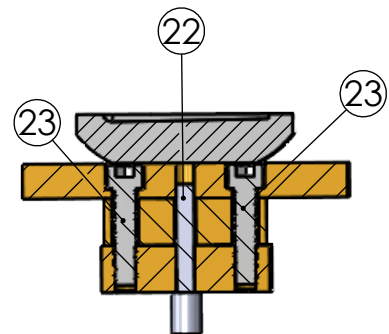
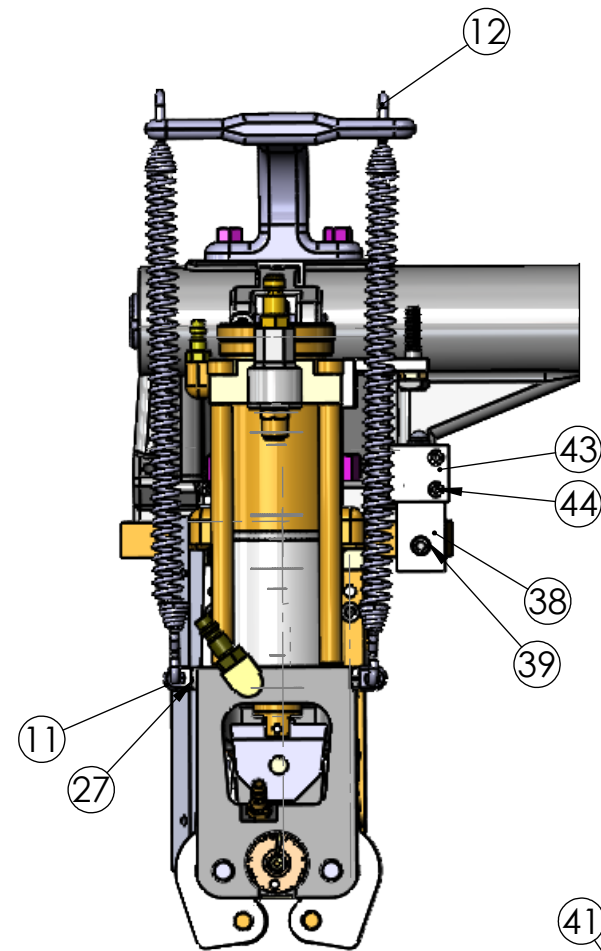
4

3

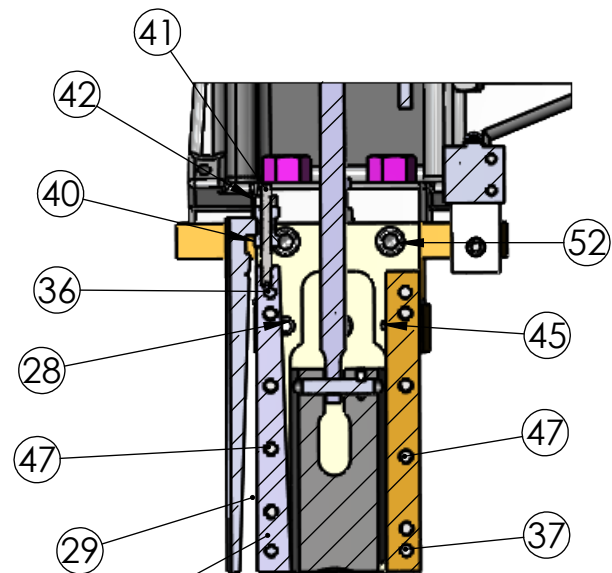
2

1

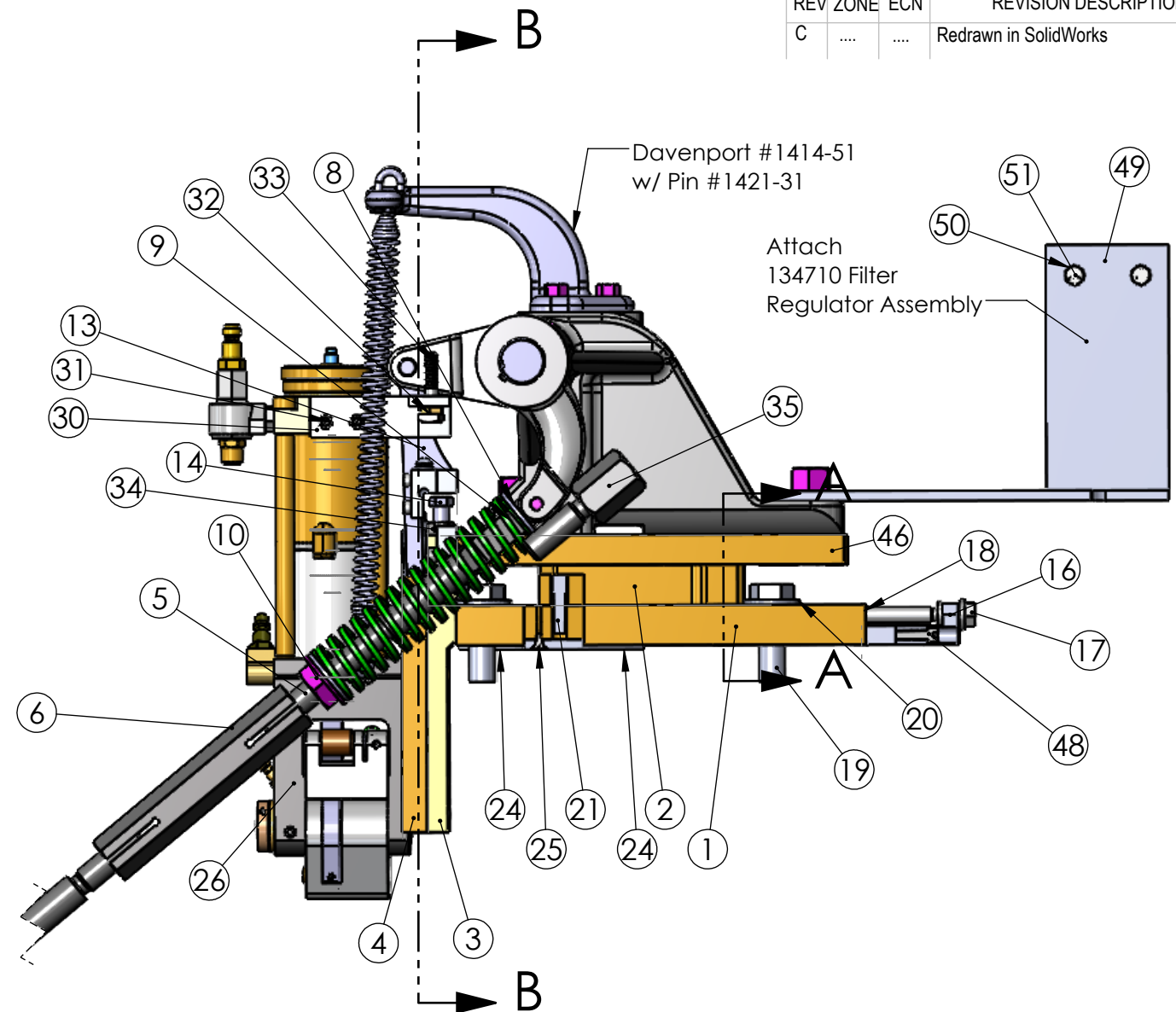
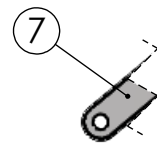
REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
C			Redrawn in SolidWorks	1/22	NA



SECTION A-A
SCALE 1 : 4



SECTION B-B
SCALE 1 : 4



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DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC

⌒ .020 A B C SW

DRAWN BY: N. Albornoz
DWG DATE: 1/21/22
ENG. APPR: P. Allart
APPR DATE: 1/21/22
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

134SA-4th Position

DWG SIZE SCALE: 1:4
B Sheet1
DRAWING NO.
134950

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.									REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG		
1	134020	Base	1	46	134022	Top Plate	1									C			Redrawn in SolidWorks	1/22	NA		
2	134021	Riser	1	47	125082	Screw: SHCS, 1/4-20 x .750	8																
3	134019	Slide Plate	1	48	134086	Screw: SHCS, 1/4-20 x 2.000	2																
4	134032	Slide Gib	1	49	134084	Control Valve Bracket	1																
5	134047	Spring Shaft	1	50	134055	Star Lock Washers	2																
6	134048	Turn Buckle	1	51	134085	Bolt: Hex, .25-20 x .375	2																
7	134049	Cam Lever	1	52	140311	Screw: SHCS, 3/8-16 x 1.000	3																
8	134050	Washer: Flat, .75 dia (3/4")	2	53	125047	Cylinder Shaft Bushing	1																
9	134051	Spring	1	54	141388	Compensator Bushing	1																
10	134053	Flange Nut	1	55	134003	L.H. Roll Arm	1																
11	134096	Bolt: SWB, .250-20 x 1.50 x .250 dia	2	56	140234	Idler Gear	2																
12	134031	Spring	2	57	134038	Screw: SSS, 1/4-28 x .250 Half Dog	2																
13	134045	Dead Stop	1	58	140216	Spring Retainer	1																
14	134046	Stop Bolt 3/8-24 x 1-1/4"	1	59	141383	Adjusting Collar	1																
15	134091	Taper Gib Rail	1	60	141378	Cover Plate	1																
16	134229	4th Position Adjustment Body	1	61	134006	Fulcrum Pin	2																
17	134230	4th Position Adjustment Screw	1	62	134008	Roll Gear	2																
18	134231	4th Position Adjustment Slide	1	63	134009	Roll Gear Washer	2																
19	134037	Bolt: Hex Head, 5/8-11 x 2.00	3	64	134007	Carbide Roll Pin	2																
20	134043	Washer: Flat, .625 dia	3	65	134035	Adjusting Screw	2																
21	134036	Pin: Diamond, .375 x2.250	1	66	134010	Roll Gear Guard	2																
22	134036-M	Pin: Dowel, .375 dia. x 2.250	1	67	134011	Idler Gear Guard	2																
23	134044	Screw: SHCS, 1/2-13 x 2.000	3	68	134005	R.H. Roll Arm	1																
24	134030	Key	1	69	134080	Wedge	1																
25	130028	Screw: FHCS, #10-32 x .375	1	70	126006	Cover Tube	4																
26	134001	Roll Arm Bracket	1	71	126007	Cylinder Screw	4																
27	125056	Stop Nut	3	72	141373	Cover Tube Washer	4																
28	140359	Pin: Dowel, .375 dia x 1.00	1	73	125138	Cylinder End Plate (Poppet)	1																
29	134088	Taper Gib	1	74	125055	Adjusting Knob	1																
30	134024	Trip Bracket	1	75	140229	Wedge Roller Pin	2																
31	125087	Screw: SHCS 1/4-20 x.500	2	76	140219	Wedge Roller (.625 Dia.)	2																
32	140307	Jam Nut, 5/16-18	2	77	134059	Adapter Elbow	3																
33	140308	Square Head Screw	1	78	141370	Quick Disconnect Plug	1																
34	134052	Nut: Hex, 3/8-24, .3125 Thick	1	79	141369	Quick Disconnect Plug	1																
35	134076	Spring Shaft Extension	1	80	141372	Quick Disconnect Plug	1																
36	134067	Diamond Dowel Pin .250 x1.00	2	81	125070	Quick Disconnect Plug	1																
37	838-93	Pin: Dowel, .187 x 1.000	2	82	141704	Muffler	1																
38	143044	Mounting Plate 5-1/4 RAC-6	1	83	134069	Valve: Quick Exhaust	1																
39	160022	Screw: SHCS, 1/4-28 x .875	1	84	141705	Close Nipple	1																
40	134090	Spool	1	85	134039	1/4 NPT Male 90 Deg. Elbow	1																
41	130012	Screw: Gib	1	THIS DRAWING IS THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF C.J. WINTER MACHINE TECHNOLOGIES, INC. AND MAY NOT BE COPIED, REPRODUCED, OR DISCLOSED IN ANY WAY, WHATSOEVER, TO ANYONE WITHOUT THE EXPRESS WRITTEN PERMISSION OF C.J. WINTER MACHINE TECHNOLOGIES, INC. UNLAWFUL DISCLOSURE MAY RESULT IN PROSECUTION © 2004 C.J. WINTER MACHINE TECHNOLOGIES, INC.				UNLESS OTHERWISE SPECIFIED: DRAWING MUST COMPLY TO C. J. WINTER ENGINEERING STANDARD E1058 & ASME Y14.5M 1994. UNTOLERANCED DIMENSIONS ARE BASIC				DRAWN BY:N. Alborno DWG DATE:1/21/22 ENG. APPR:P. Allart APPR DATE:1/21/22 MATERIAL: HEAT TRT:				 C. J. WINTER MACHINE TECHNOLOGIES, INC.				DWG SIZE B DRAWING NO. 134950			
42	130029	Nut: Hex, 1/4-28	1																	SCALE: 1:4 BOM			
43	125404	Control Valve (3 way)	1																				
44	141427	Screw: SHCS, #10-32 x 1.000	2																				
45	134034	Pin: Diamond .375 x 1.000	1																				
6				5				4				3				2				1			