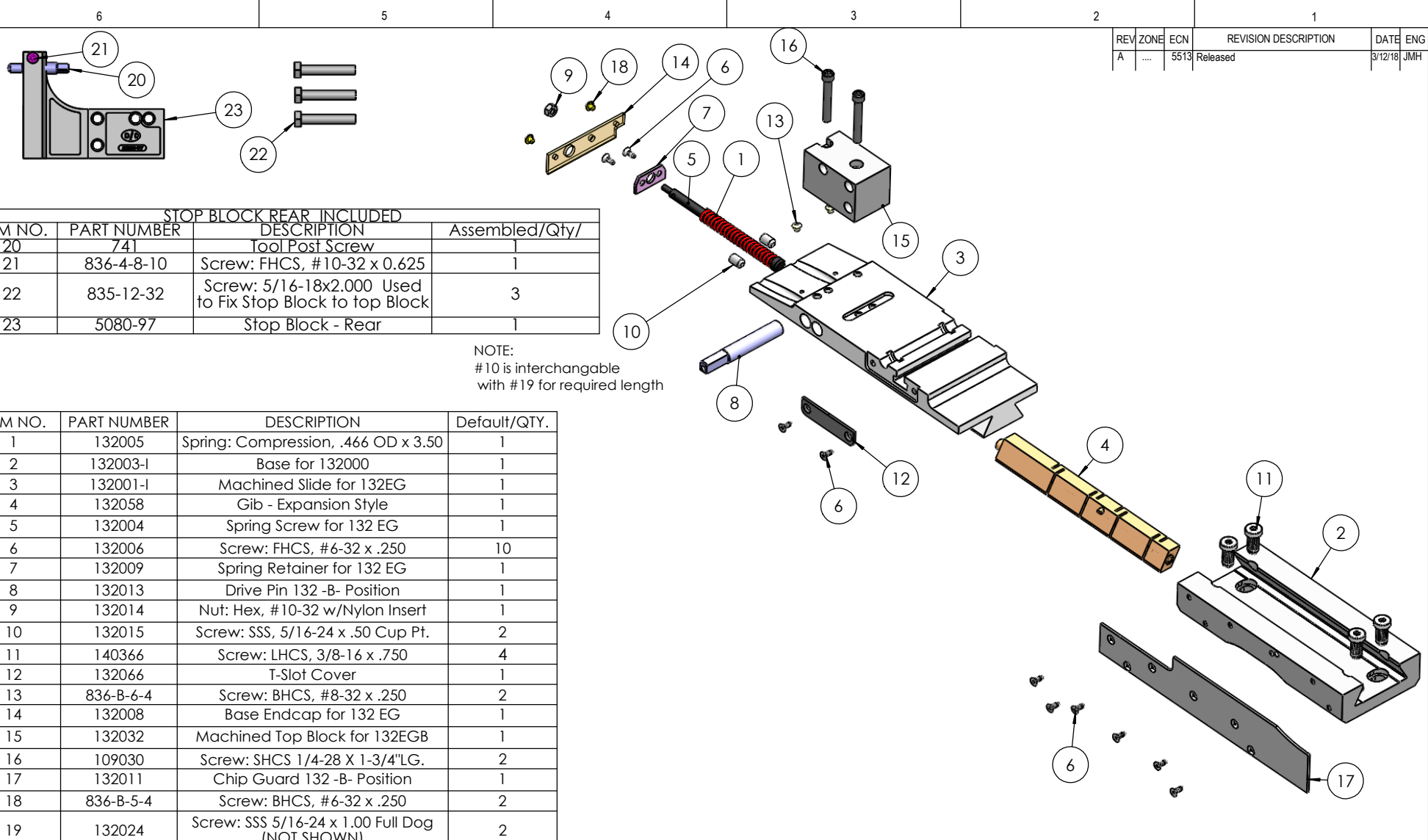


REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	5513	Released	3/12/18	JMH



STOP BLOCK REAR INCLUDED

ITEM NO.	PART NUMBER	DESCRIPTION	Assembled/Qty/
20	741	Tool Post Screw	
21	836-4-8-10	Screw: FHCS, #10-32 x 0.625	1
22	835-12-32	Screw: 5/16-18x2.000 Used to Fix Stop Block to top Block	3
23	5080-97	Stop Block - Rear	1

NOTE:
#10 is interchangeable
with #19 for required length

ITEM NO.	PART NUMBER	DESCRIPTION	Default/QUY.
1	132005	Spring: Compression, .466 OD x 3.50	1
2	132003-1	Base for 132000	1
3	132001-1	Machined Slide for 132EG	1
4	132058	Gib - Expansion Style	1
5	132004	Spring Screw for 132 EG	1
6	132006	Screw: FHCS, #6-32 x .250	10
7	132009	Spring Retainer for 132 EG	1
8	132013	Drive Pin 132 -B- Position	1
9	132014	Nut: Hex, #10-32 w/Nylon Insert	1
10	132015	Screw: SSS, 5/16-24 x .50 Cup Pt.	2
11	140366	Screw: LHCS, 3/8-16 x .750	4
12	132066	T-Slot Cover	1
13	836-B-6-4	Screw: BHCS, #8-32 x .250	2
14	132008	Base Endcap for 132 EG	1
15	132032	Machined Top Block for 132EGB	1
16	109030	Screw: SHCS 1/4-28 X 1-3/4"LG.	2
17	132011	Chip Guard 132 -B- Position	1
18	836-B-5-4	Screw: BHCS, #6-32 x .250	2
19	132024	Screw: SSS 5/16-24 x 1.00 Full Dog (NOT SHOWN)	2

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DRAWN BY: S. Belpanno
 DWG DATE: 06/01/99
 ENG. APPR: J. Snow
 APPR DATE: 06/01/99
 MATERIAL: See BOM
 HEAT TRT:



132EG Series Slide: B Position

DWG SIZE	SCALE: 1:3
B	Sheet1
DRAWING NO.	132EGB