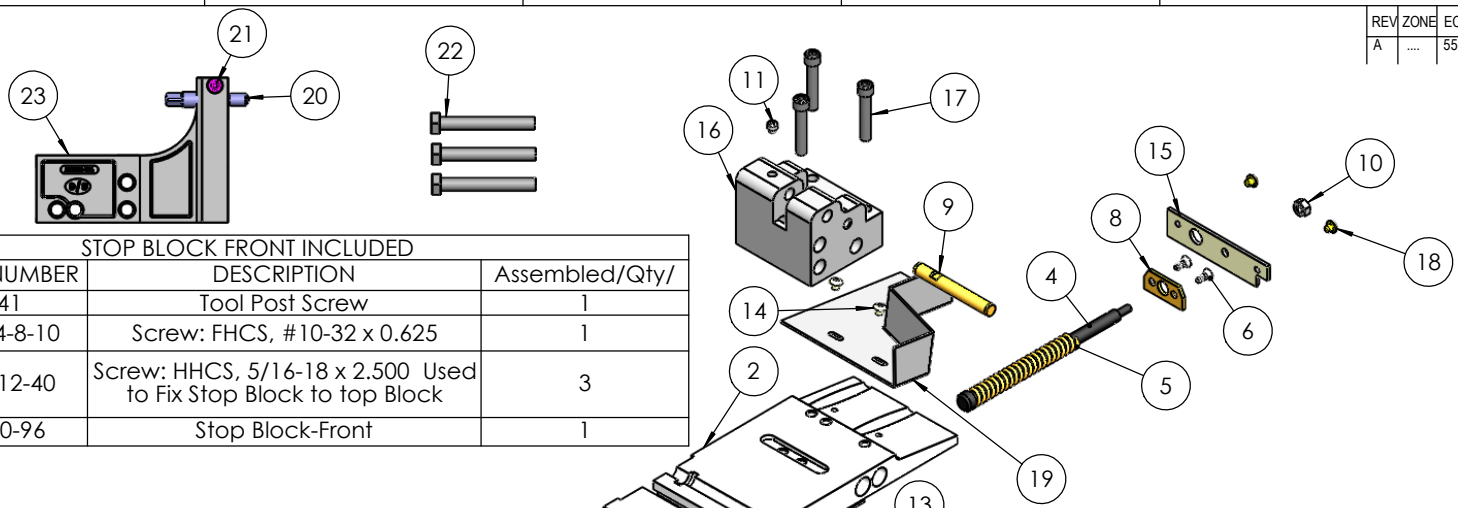
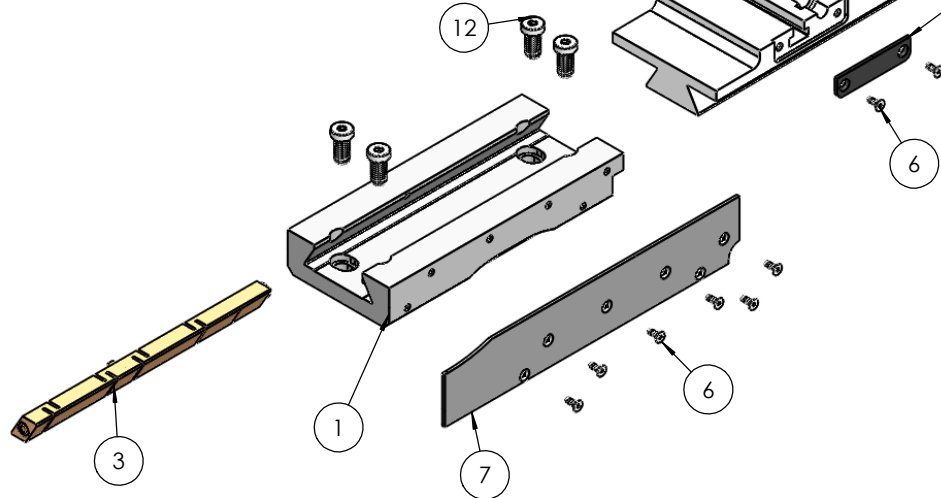


REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
A	5513	Released	3/12/18	JMH



STOP BLOCK FRONT INCLUDED

ITEM NO.	PART NUMBER	DESCRIPTION	Assembled/Qty/
20	741	Tool Post Screw	1
21	836-4-8-10	Screw: FHCS, #10-32 x 0.625	1
22	835-12-40	Screw: HHCS, 5/16-18 x 2.500 Used to Fix Stop Block to top Block	3
23	5080-96	Stop Block-Front	1



ITEM NO.	PART NUMBER	DESCRIPTION	Assembled/QTY.
1	132003-I	Base for 132000	1
2	132001-I	Machined Slide for 132EG	1
3	132058	Gib - Expansion Style	1
4	132004	Spring Screw for 132 EG	1
5	132005	Spring: Compression, .466 OD x 3.50	1
6	132006	Screw: FHCS, #6-32 x .250	10
7	132010	Chip Guard 132 -A- Position	1
8	132009	Spring Retainer for 132 EG	1
9	132012	Drive Pin 132 -A- Position	1
10	132014	Nut: Hex, #10-32 w/Nylon Insert	1
11	140280	Screw: SSS, 1/4-28 x .250 Half Dog	1
12	140366	Screw: LHCS, 3/8-16 x .750	4
13	132066	T-Slot Cover	1
14	836-B-6-4	Screw: BHCS, #8-32 x .250	2
15	132008	Base Endcap for 132 EG	1
16	132031	TOP BLOCK FOR A-POSITION SLIDE	1
17	834-A-11-22	SHCS 1/4-28 X 1.375 LONG	3
18	836-B-5-4	Screw: BHCS, #6-32 x .250	2
19	5080-91-G-1	Front Cross Slide Gaurd	1

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DRAWN BY: S. Belpanno
 DWG DATE: 06/01/99
 ENG. APPR: J. Snow
 APPR DATE: 06/01/99
 MATERIAL: See BOM
 HEAT TRT:



C. J. WINTER
 MACHINE TECHNOLOGIES, INC.

132EG Series Slide: A Position

DWG SIZE: B
 SCALE: 1:5
 Sheet1
 DRAWING NO. 132EGA

.020 A B C SW