

6

5

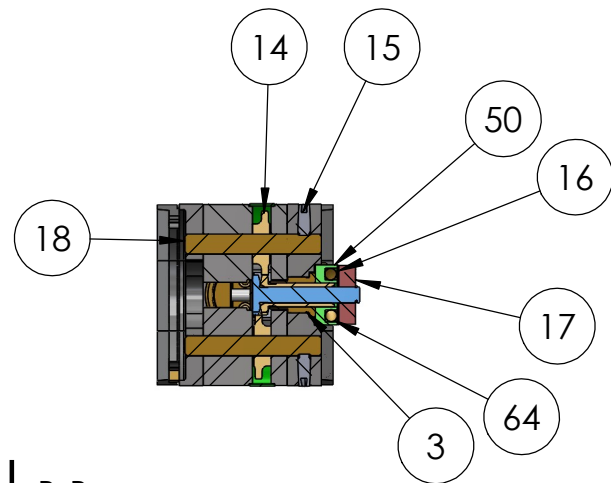
4

3

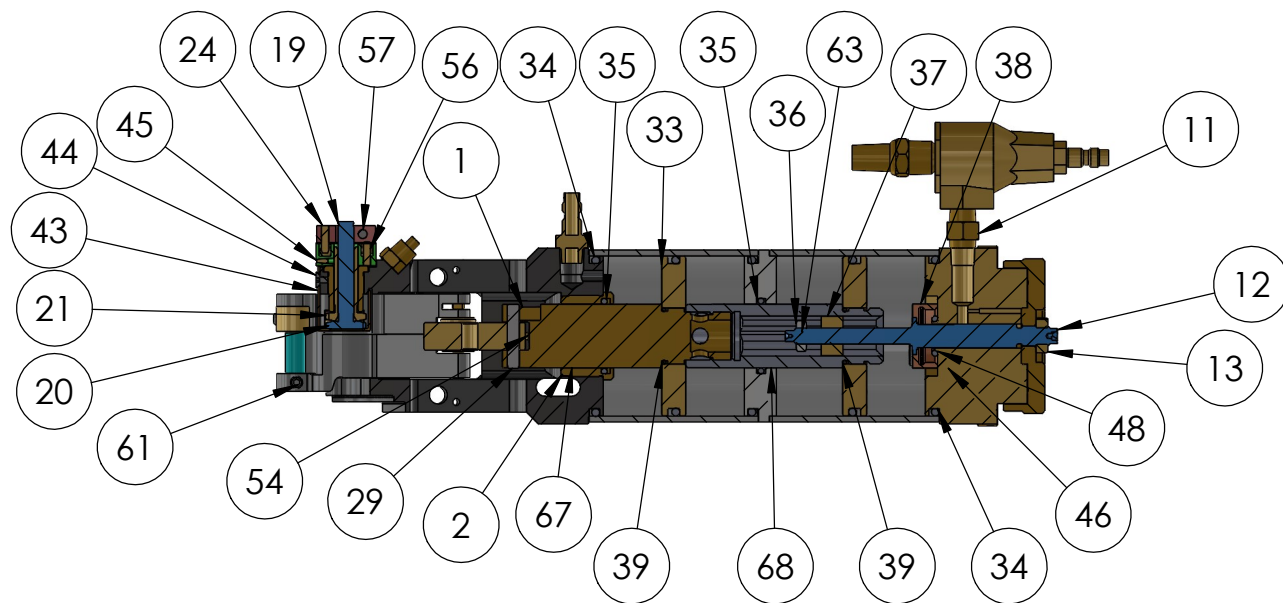
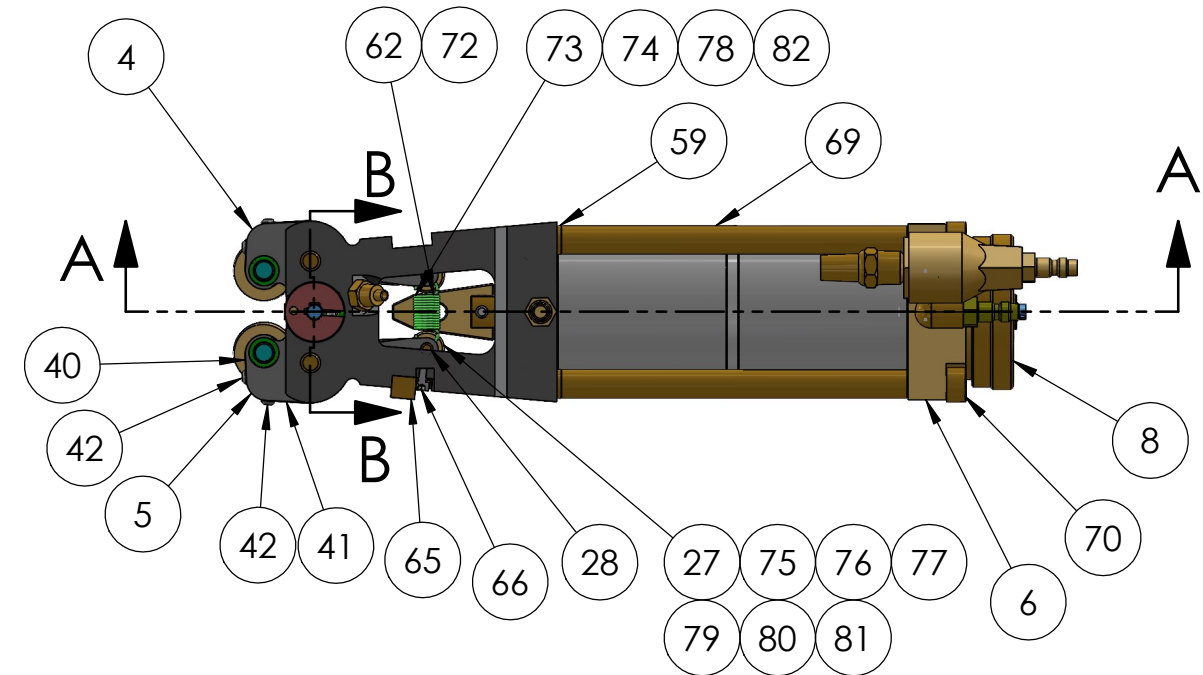
2

1

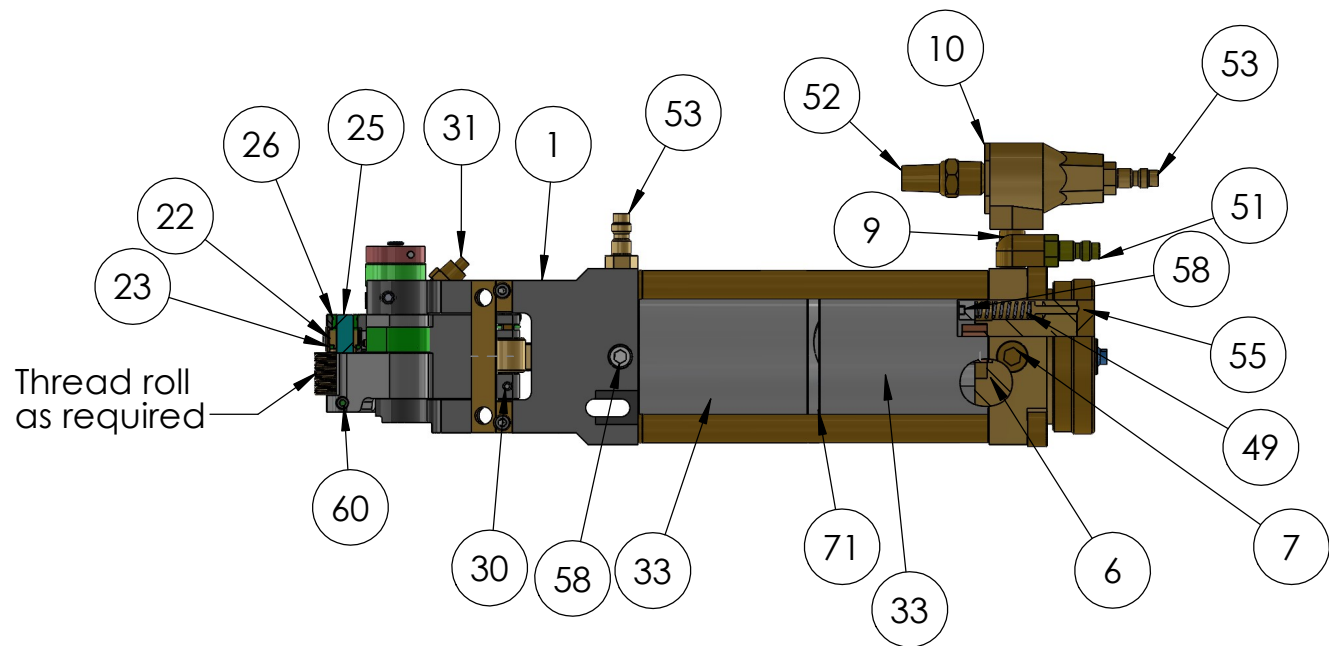
REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
F			Redrawn in Solidworks	2/22	NA



SECTION B-B



SECTION A-A



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UNLESS OTHERWISE SPECIFIED:
DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC

 .020 A B C SW

DRAWN BY:
DWG DATE:
ENG. APPR:
APPR DATE:
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

126925: Attachment Assembly

DWG SIZE SCALE: 1:3
B Sheet1
DRAWING NO.
126SA

6

5

4

3

2

1

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.					REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG						
												F			Redrawn in Solidworks	2/22	NA						
D	1	125001	Roll Arm Bracket (SA)	1	34	125060	O-Ring: 2.50 OD x 2.25 ID x .125 W	5	ITEM NO.	PART NO.	DESCRIPTION	QTY.											
	2	125047	Cyinder Shaft Bushing	1	35	125048	O-Ring: 1.19 OD x 1.00 ID x 0.94 W	2															
	3	125076	Compensator Bushing	1	36	125056	Stop Nut	1															
	4	125002	R.H. Roll Arm	1	37	126004	Adjusting Nut	1															
	5	125003	L.H. Roll Arm	1	38	126005	Retainer Nut	1															
	6	125138	Cylinder End Plate (Poppet)	1	39	125044	O-Ring: 0.88 OD x .75 ID x .063 W	2															
	7	125140	Screw: SPP, 1/4-18 PTF x .406	1	40	125026	Roll Gear Guard	2															
	8	125055	Adjusting Knob	1	41	125027	Idler Gear Guard	2															
	9	134059	Adapter Elbow	1	42	125069	Screw: BHCS, #4-40 x .188	4															
	10	125180	Quick Exhaust Valve	1	43	125024	Center Guard	1															
C	11	125414	Hex Nipple	1	44	125028	Screw: FHSS, #4-40 x .188	1	63	160140	Pin: Spring, .063 dia x .438	1											
	12	134103	Adjusting Screw (Poppet)	1	45	125018	Screw: SSS, #4-40 x 0.175 HLF Dog Backer	1															
	13	140307	Jam Nut, 5/16-18	1	46	134104	O-Ring Retainer	1															
	14	125012	Idler Gear	2	47	134106	Screw: LHCS, #6-32 x .313	3															
	15	125005	SSS, 1/4-20 x 0.500 Half Dog Pt.	2	48	134107	O-Ring: .630 OD x .424 ID x .103 W	1															
	16	125019	Cover Plate	1	49	134065	Spring: Compression, .300 OD x .875	3															
	17	125020	Adjusting Collar	1	50	125016	Compensator Spring Retainer	1															
	18	125004	Fulcrum Pin	2	51	141370	Quick Disconnect Plug	1															
	19	125025	Compensator Retaining Ring	1	52	141704	Muffler	1															
	20	125013	Internal Gear	1	53	125070	Quick Disconnect Plug	2															
B	21	125075	External Gear	1	54	141377	Plunger Assembly	2	64	125023	Compensator Spring	2											
	22	125007	Roll Gear	2	55	141363	Plunger- Adj. Knob	3															
	23	125008	Roll Gear Washer	2	56	125017	Pin: Dowel, .125 dia x .313	1															
	24	125021	Adjusting Collar Pin	1	57	141379	Screw: SHCS, #6-32 x .500	1															
	25	125006	Carbide Roll Pin	2	58	140305	Screw: SPP, 1/8-27 PTF x .250	5															
	26	125074	Roll Arm Thrust Bushing	2	59	141373	Cover Tube Washer	4															
	27	125031	Wedge Roller (.548 dia.)	2	60	141367	Screw: SSS, #10-32 x .50 Half Dog Pt. w/Nylon	2															
	28	125011	Wedge Roller Pin	2	61	125040	Screw: SSS, #10-32 x .188 Flat Pt.	2															
	29	125042	Wedge Adapter Pin	1	62	125038	Roll Arm Spring-Long (Green)	1															
	30	125043	Screw: SSS, #8-32 x .188 Cup Pt.	3																			
A	31	141435	Coupling	1	THIS DRAWING IS THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF C.J. WINTER MACHINE TECHNOLOGIES, INC. AND MAY NOT BE COPIED, REPRODUCED, OR DISCLOSED IN ANY WAY, WHATSOEVER TO ANYONE WITHOUT THE EXPRESS WRITTEN PERMISSION OF C.J. WINTER MACHINE TECHNOLOGIES, INC UNLAWFUL DISCLOSURE MAY RESULT IN PROSECUTION © 2004 C.J. WINTER MACHINE TECHNOLOGIES, INC. UNLESS OTHERWISE SPECIFIED: DRAWING MUST COMPLY TO C. J. WINTER ENGINEERING STANDARD E1058 & ASME Y14.5M 1994. UNTOLERANCED DIMENSIONS ARE BASIC .020 A B C SW DRAWN BY: DWG DATE: ENG. APPR: APPR DATE: MATERIAL: HEAT TRT:  C. J. WINTER MACHINE TECHNOLOGIES, INC. DWG SIZE B SCALE: 1:3 BOM DRAWING NO. 126SA																		
	33	125058	Cylinder	2																			
	33	125049	Piston	2																			

6				5				4				3				2				1			
126SA Components 126925: Attachment Assembly-shown here 125600: Control Valve Assembly- not shown Serial No. Range 126004-126004																							