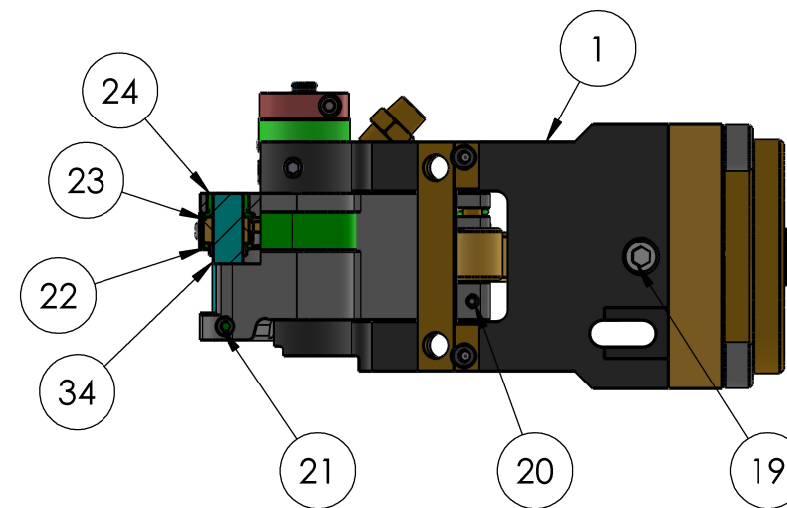
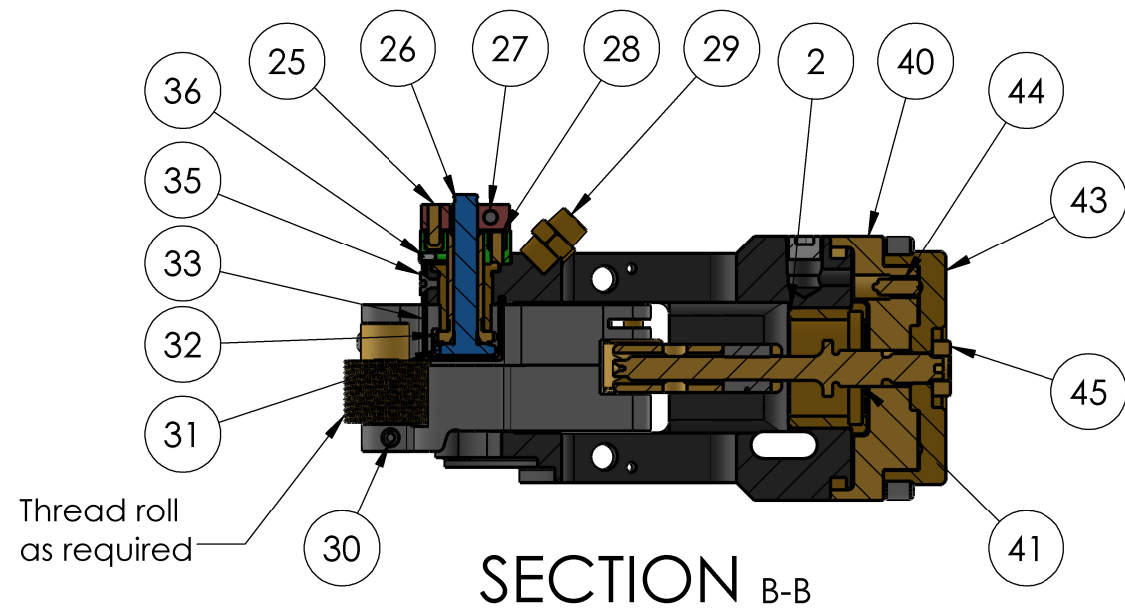
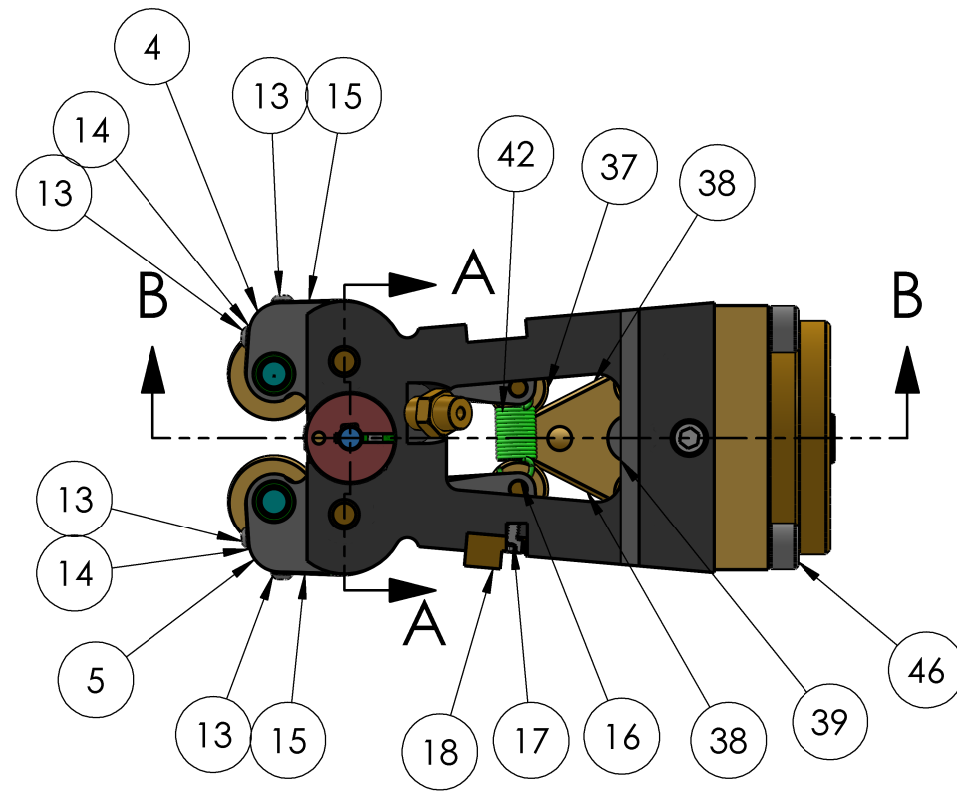
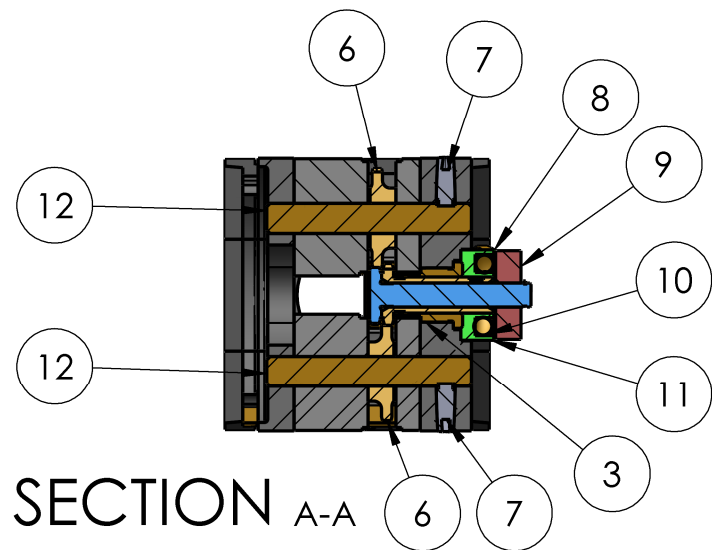


REV	ZONE	ECN	REVISION DESCRIPTION	DATE	ENG
C	...	...	Redrawn in Solidworks	2/22	NA



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DRAWING MUST COMPLY TO
C. J. WINTER ENGINEERING
STANDARD E1058 & ASME
Y14.5M 1994. UNTOLERANCED
DIMENSIONS ARE BASIC

 .020 A B C SW

DRAWN BY:
DWG DATE:
ENG. APPR:
APPR DATE:
MATERIAL:
HEAT TRT:



C. J. WINTER
MACHINE TECHNOLOGIES, INC.

125925T: Tangential Attachment

DWG SIZE
B
SCALE: 1:2
Sheet1
DRAWING NO.
125SAT

6				5				4				3				2				1			
ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.		REV	ZONE	ECN	REVISION DESCRIPTION		DATE	ENG								
1	125001	Roll Arm Bracket (SA)	1	28	125017	Pin: Dowel, .125 dia x .313	1		C			Redrawn in Solidworks		2/22	NA								
2	125047	Cyinder Shaft Bushing	1	29	141435	Coupling	1																
3	125076	Compensator Bushing	1	30	125040	Screw: SSS, #10-32 x .188 Flat Pt.	2																
4	125002	R.H. Roll Arm	1	31	125013	Internal Gear	1																
5	125003	L.H. Roll Arm	1	32	125075	External Gear	1																
6	125012	Idler Gear	2	33	125024	Center Guard	1																
7	125005	SSS, 1/4-20 x 0.500 Half Dog Pt.	2	34	125006	Carbide Roll Pin	2																
8	125019	Cover Plate	1	35	125028	Screw: FHSS, #4-40 x .188	1																
9	125020	Adjusting Collar	1	36	125018	Screw: SSS, #4-40 x .17 Half Dog w/ Backer	1																
10	125023	Compensator Spring	2	37	125032	Wedge Roller	2																
11	125016	Compensator Spring Retainer	1	38	125282	Wedge (Tangential)	1																
12	125004	Fulcrum Pin	2	39	134284	Pivot Pin (Tangential)	1																
13	125069	Screw: BHCS, #4-40 x .188	4	40	134280	End Plate (Tangential)	1																
14	125026	Roll Gear Guard	2	41	134281	Adjusting Screw (Tangential)	1																
15	125027	Idler Gear Guard	2	42	125038	Roll Arm Spring	1																
16	125011	Wedge Roller Pin	2	43	125055	Adjusting Knob	1																
17	140207	Screw: SHCS, #6-32 x .250	2	44	120056	Spring Plunger (Short)	3																
18	125039	Key .375	1	45	140307	Jam Nut, 5/16-18	1																
19	140305	Screw: SPP, 1/8-27 PTF x .250	3	46	140350	Screw: SHCS, 5/16-18 x .625	4																
20	125043	Screw: SSS, #8-32 x .188 Cup Pt.	2	Components 125925T: Tangential Attachment-shown here Serial No. Range 125672-Current																			
21	141367	Screw: SSS, #10-32 x .50 Half Dog Pt. w/Nylon	2																				
22	125008	Roll Gear Washer	2																				
23	125007	Roll Gear	2																				
24	125074	Roll Arm Thrust Bushing	2																				
25	125021	Adjusting Collar Pin	1																				
26	125025	Compensator Retaining Ring	1																				
27	141379	Screw: SHCS, #6-32 x .500	1																				
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6				5				4				3				2				1			